

# Healthy fat in chips and sausages ?

## A new method for digestion, extraction and analysis of fat in food samples

by

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# Why is fat important?

- essential fatty acids
  - necessary for life
  - not synthesizable in organisms
  - physiological important: *unsaturated fatty acids*
- EU: New: Declaration of food
  - EU Nr. 1169 / 2011
  - detailed nutritional information  
(saturated and unsaturated fatty acids)
  - more Information for consumers in detail

# Fatty Acids - Analytics

- determination of total fat content
- analysis of saturated and unsaturated fatty acids in the total fat content
  - Identification and quantification
- method of analysis: GC-FID



# Fatty Acids in Food

name	main occurrence
<b>saturated fatty acids</b>	
palmitic acid, stearic acid	butter, cream, cheese, sausages, beef, coconut, palm oil
<b>mono unsaturated fatty acids</b>	
oleic acid	olive oil, rape oil, hazelnut, avocado
<b>multiple unsaturated acids</b>	
<b>omega 6 fatty acids</b>	
linoleic acid	thistle oil, sunflower oil, wheat germ oil, corn germ oil, sesame oil, soybean oil, chia seeds
arachidonic acid	lard, pork liver, egg yolk, tuna, liverwurst, pork meat
<b>omega 3 fatty acids</b>	
$\alpha$ -linoleic acid	linseed oil, hemp oil, walnut oil, rape oil, chia seeds

# Fatty Acids and Health

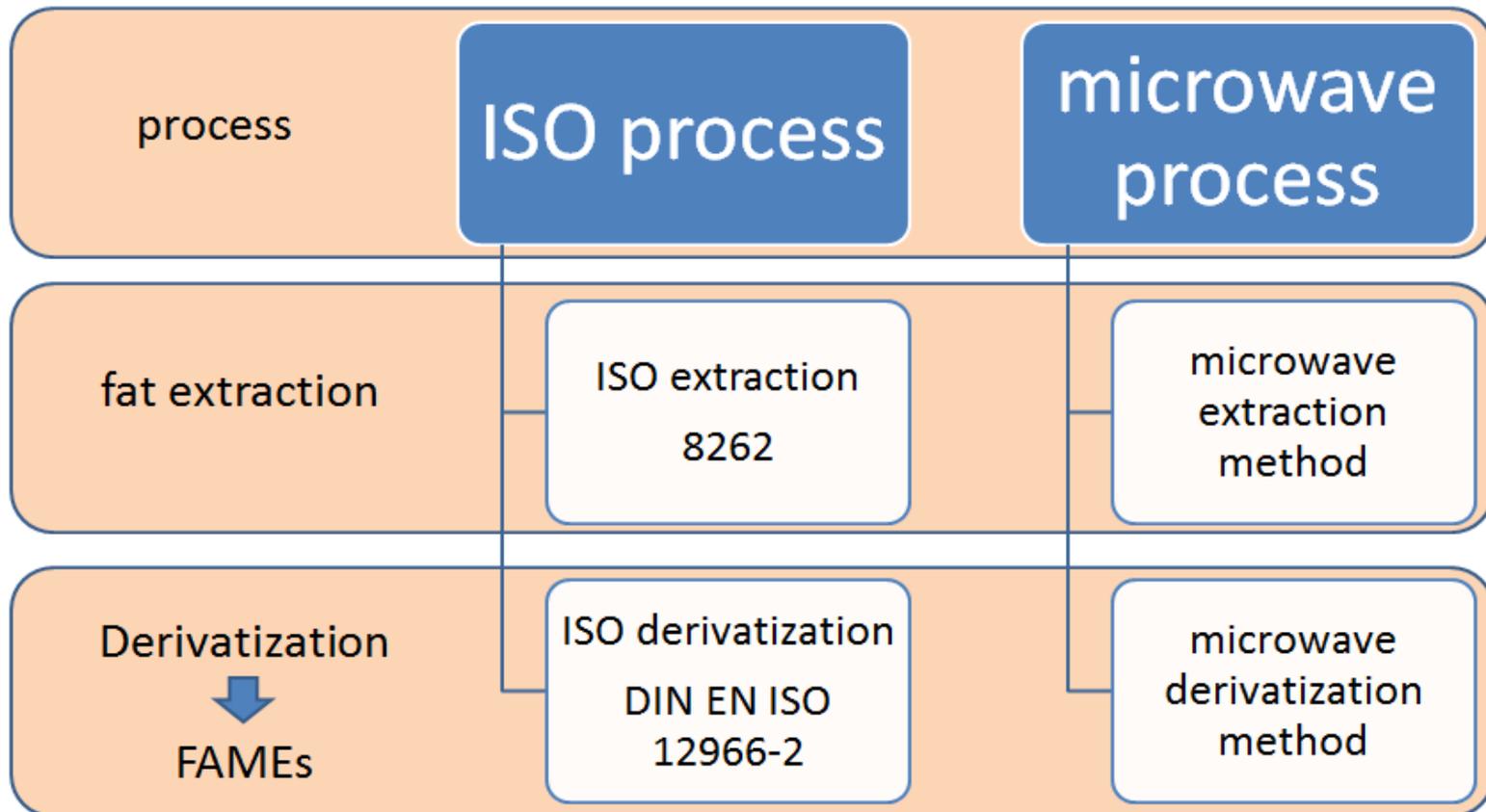
fatty acid	obesity	diabetes	fat metabolism disorder	High blood pressure	Disease of the coronary arteries	stroke	cancer
total fat	↑↑	○○	↑↑↑	~	○○	○	○○
saturated	n.s.	○○	↑↑↑	○○○	↑	○○	↑
mono unsaturated	~	○○	↓↓↓	~	○	○○	↓
multiple unsaturated	~	↓	↓↓↓	~	↓↓↓	↓↓	↓
Trans	n.s.	~	↑↑↑	n.s.	↑↑↑	○	~
evidence		increasing risk		risk reducing		no correlation	
convincingly		↑↑↑		↓↓↓		○○○	
probably		↑↑		↓↓		○○	
literature: [1] possible		↑		↓		○	

# Why is derivatization necessary?

- fatty acids are preferably determined by GC
- fatty acids are not analyzable with GC without derivatization
  - volatility is too low
- fatty acids → fatty acid methyl ester (**FAME**)

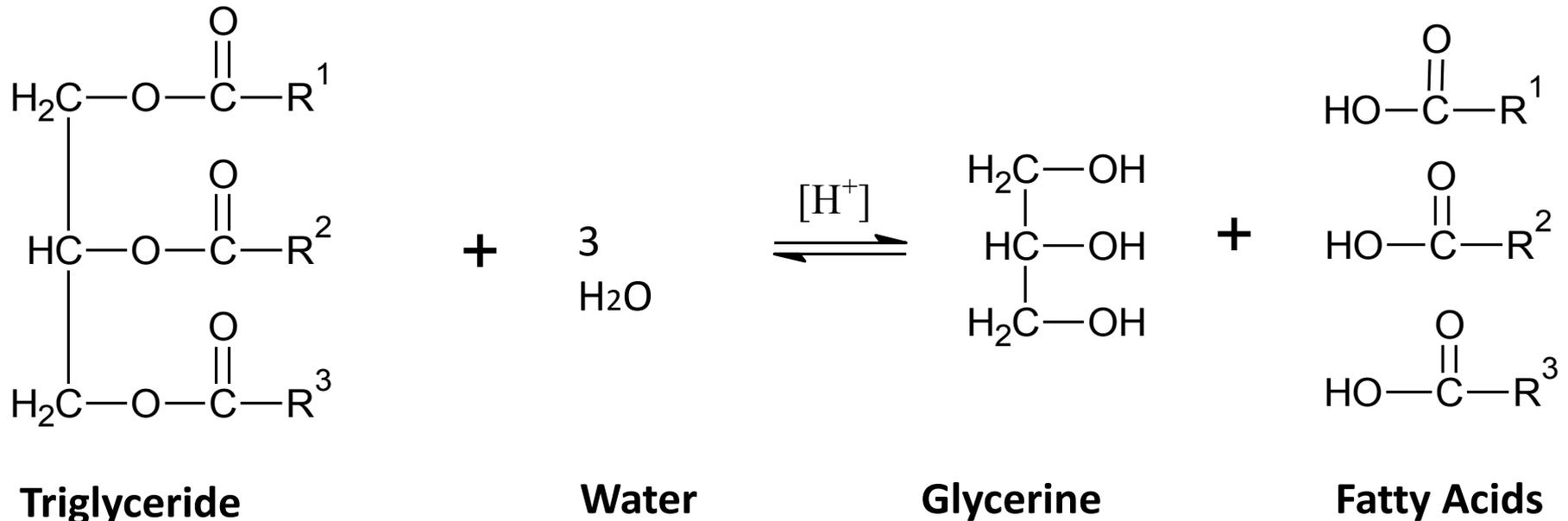
# Task / Aim

- Comparison of ISO process with a new developed microwave process



# Digestion

- proteins are denaturated and release the bound fat
- triglycerides are hydrolysed in the presence of hydrochloric acid



## Digestion According to Weibull-Berntrop [ISO 8262-1-3]

### Digestion

-  weighed sample: 5-20g
-  open digestion vessel
-  100 ml HCl (4 mol/L)
-  30-60 min digestion at 100°C



### Soxhlet-Extraction

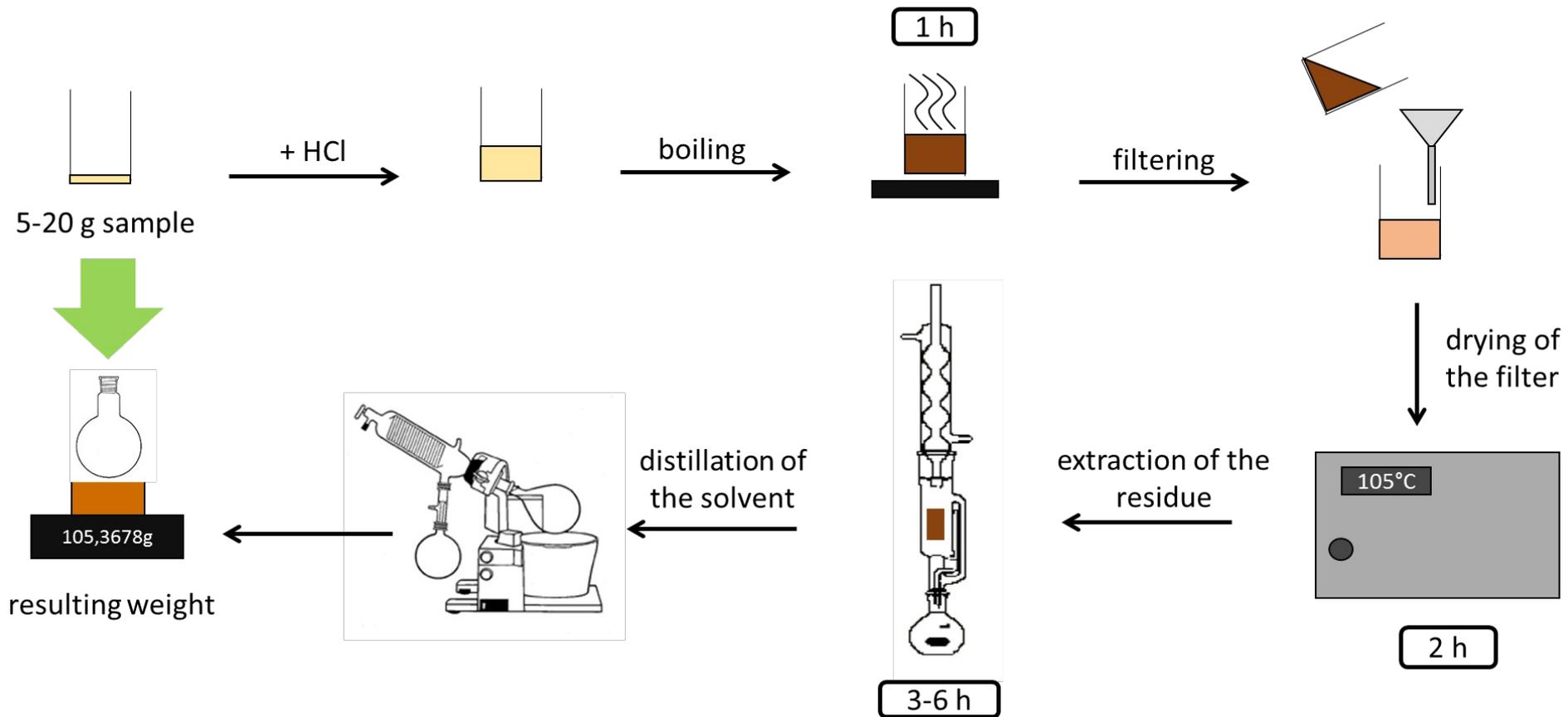
-  300 ml Petroleum Ether (40-60°C)
-  extraction time 4 hours

## Microwave-Assisted Digestion and Extraction

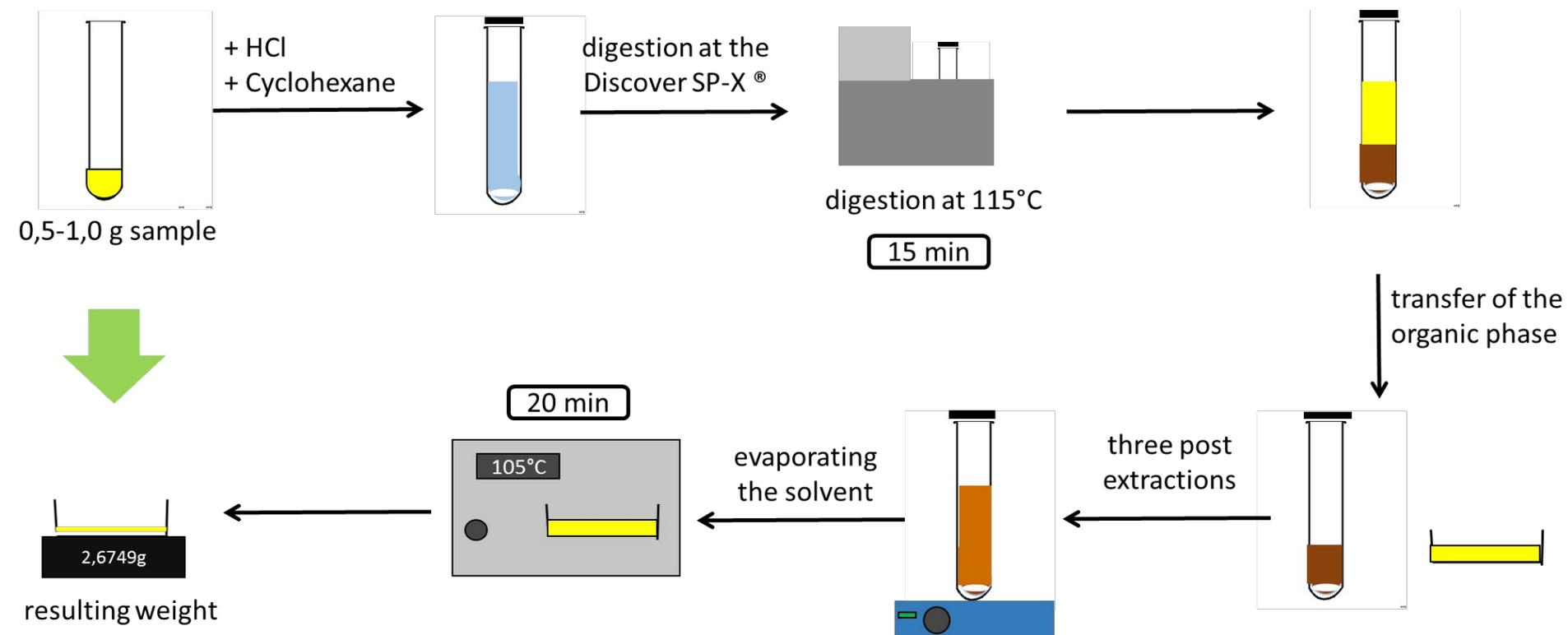
### Digestion and Extraction

-  weighed sample: **0,5-1,0 g**
-  **11 ml** HCl (4 mol/L)
-  **5 ml Cyclohexane**
-  **closed** digestion vessel
-  **15 min** digestion at 115°C
-  3 further extractions
-  extraction time **1 min**

# Total Fat Content according to *Weibull-Berntrop* [ISO 8262-1-3]



# Microwave-Assisted Digestion and Extraction

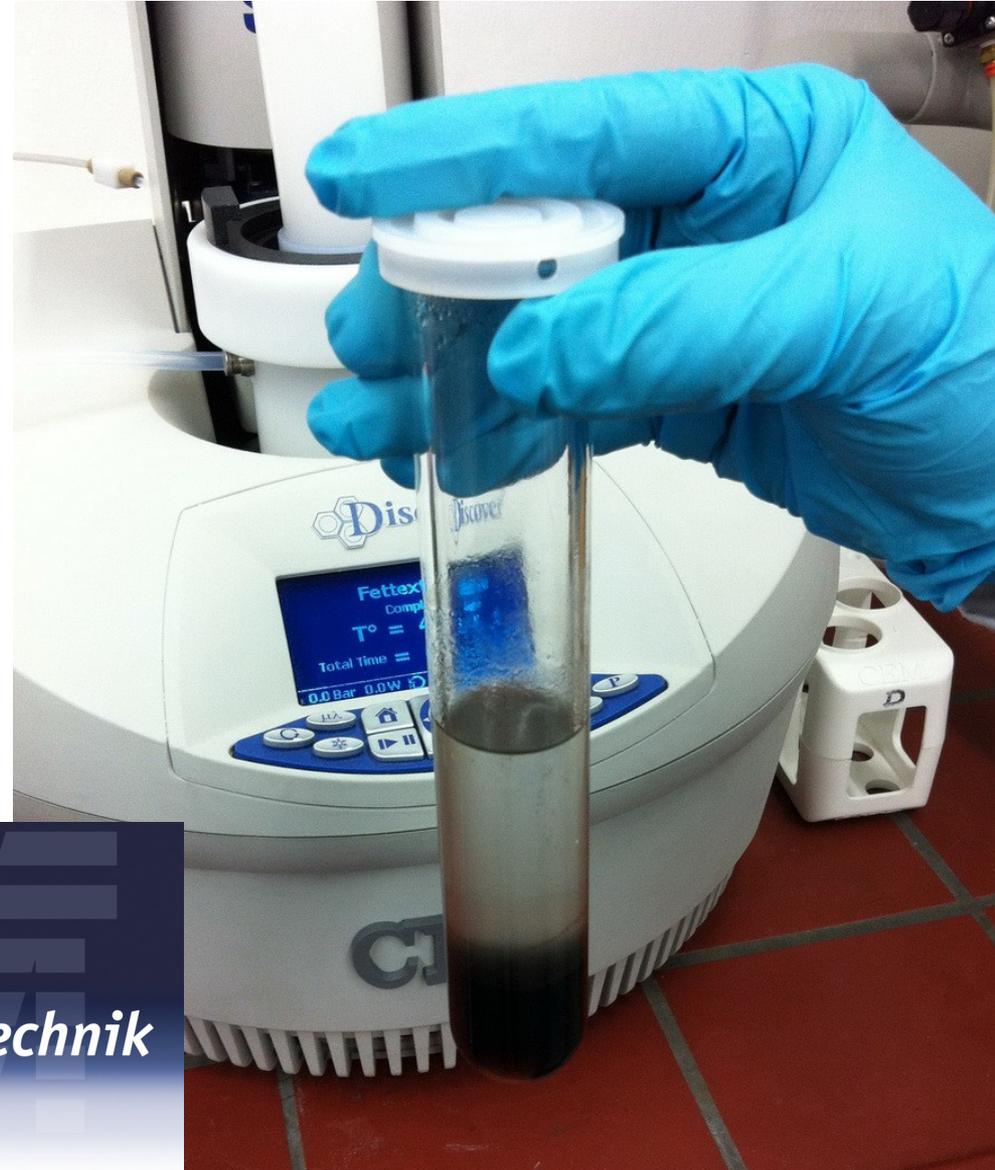


# Fat Analysis realised with:

# CEM



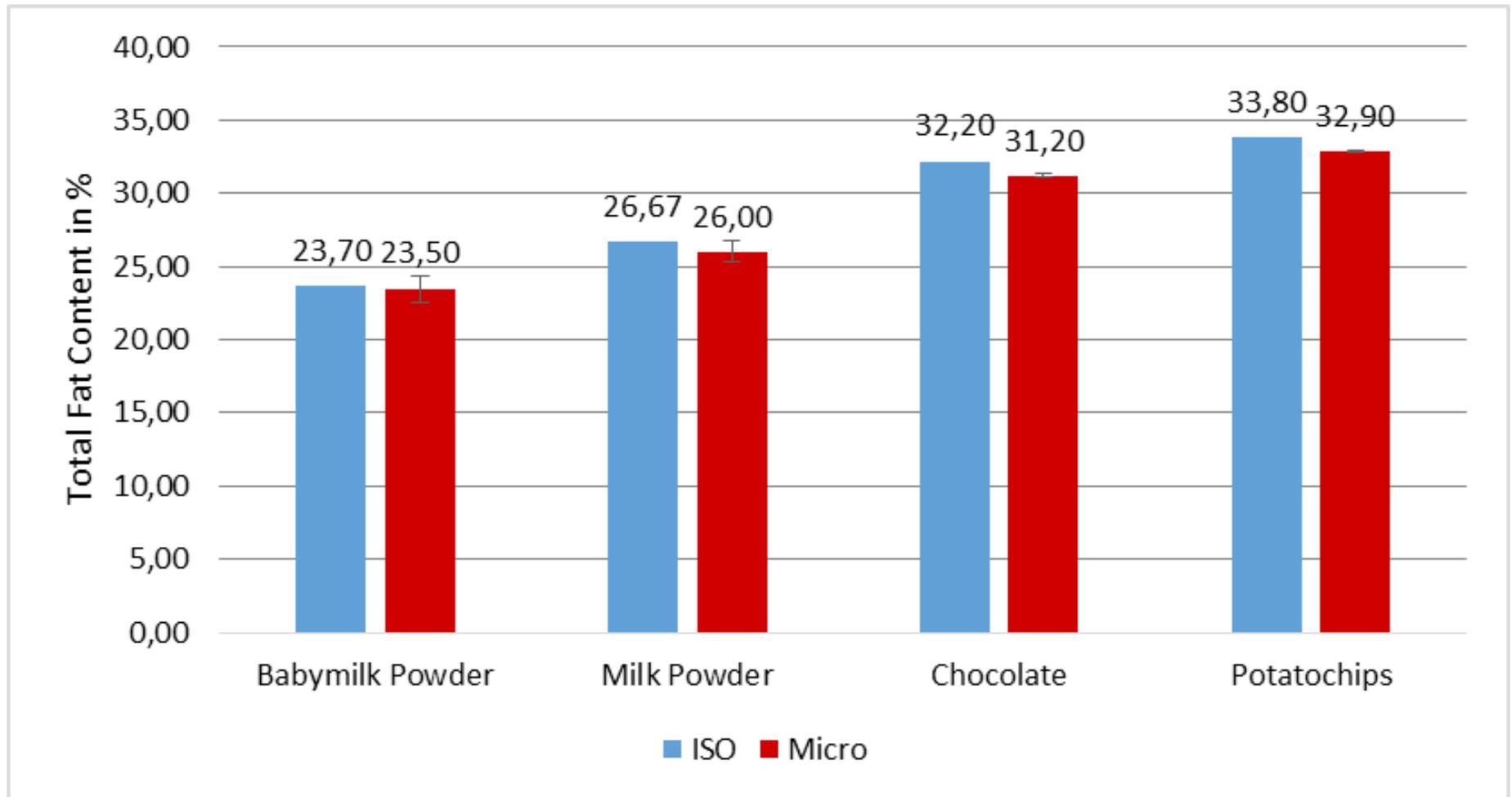
Discover SP-D ®



# CEM

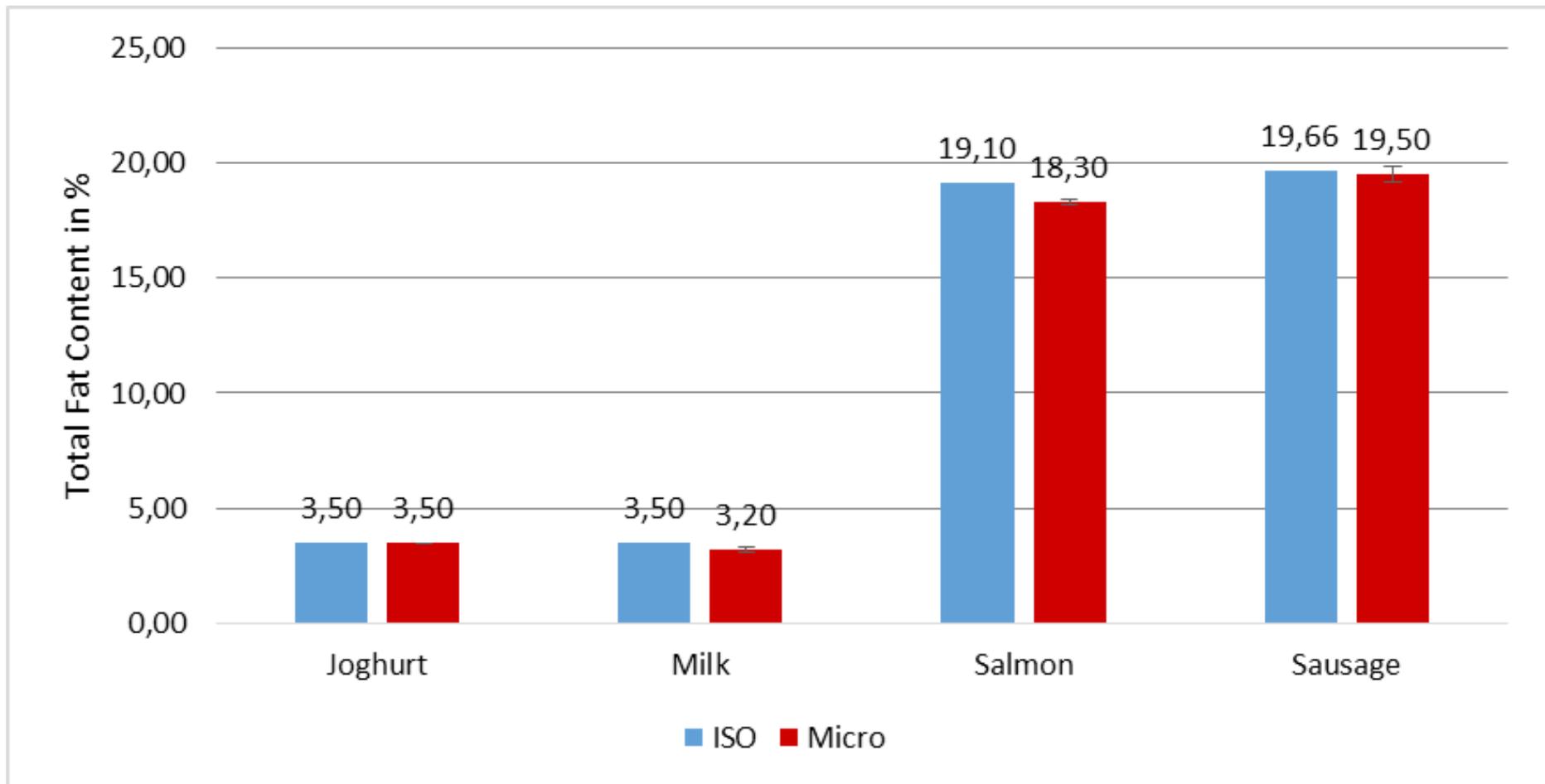
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# Total fat content via Microwave-Assisted Digestion (Samples Higher than 20% Fat)



# Total Fat Content via Microwave-Assisted Digestion

(Samples Less than 20% Fat)

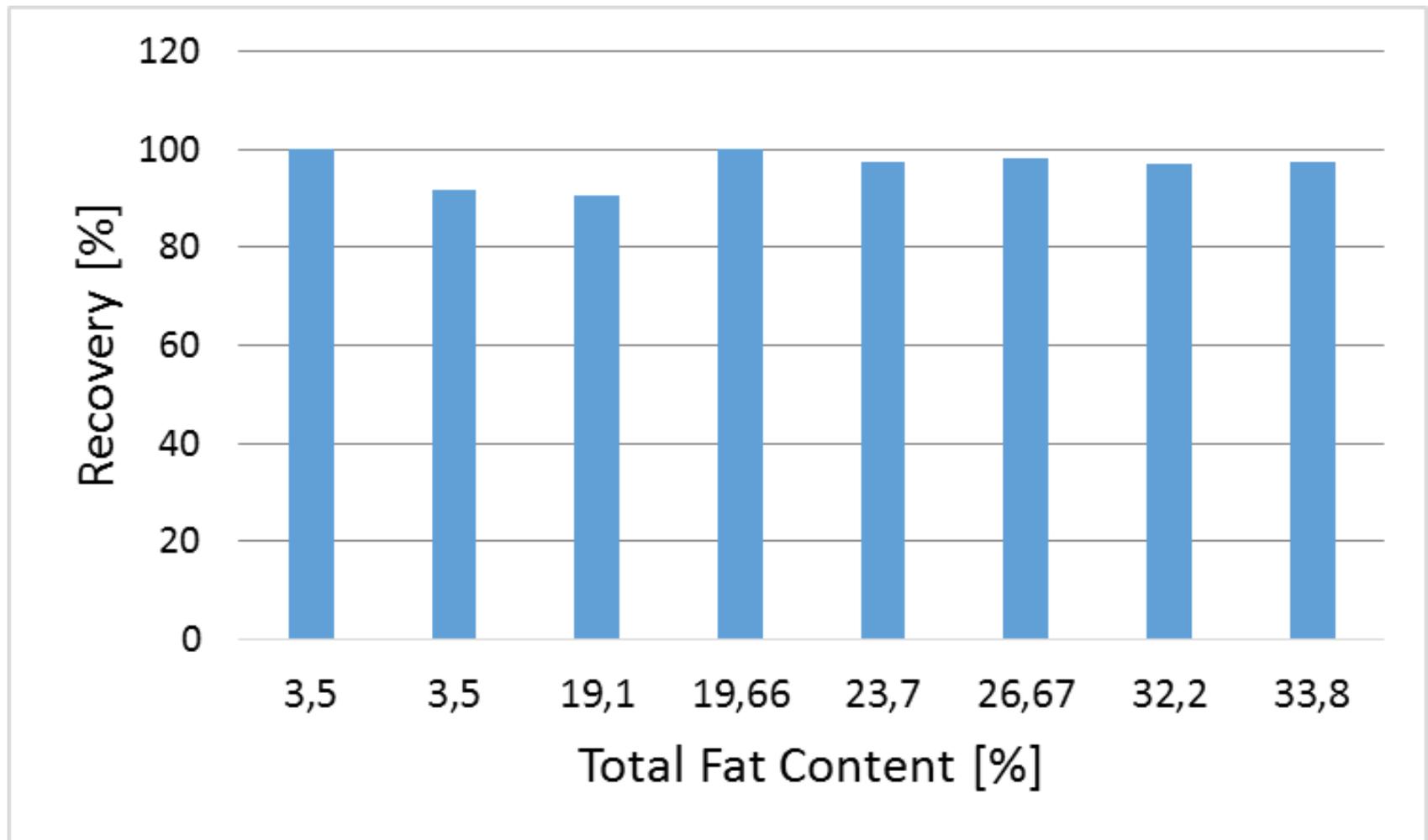


# Recovery of Fat in all analysed food samples

Food Sample	Total Fat Content [%]	Recovery [%]
Joghurt	3,50	100,1 ± 0,1
Milk	3,50	91,8 ± 2,4
Salmon	19,10	90,7 ± 0,6
Sausage	19,66	99,9 ± 0,5
Babymilk Powder	23,70	97,3 ± 4,2
Milk Powder	26,67	98,2 ± 2,7
Chocolate	32,20	97,1 ± 0,5
Potatochips	33,80	97,5 ± 3,5



# Correlation of Recovery and Total Fat Content of a Food Sample

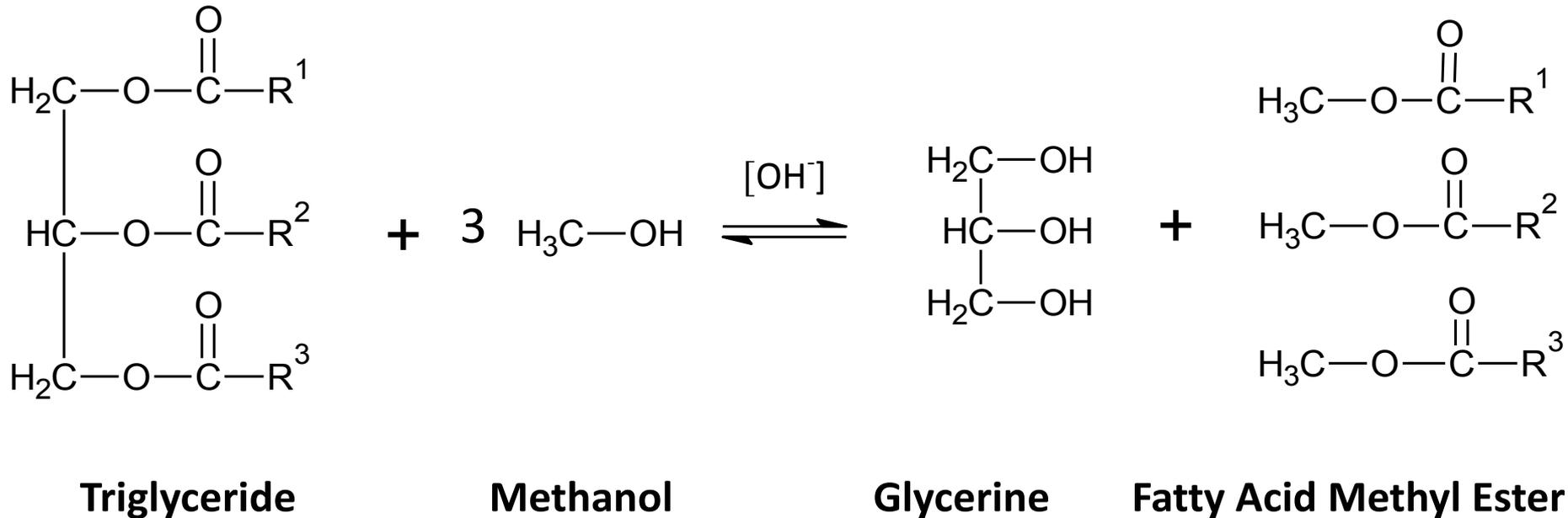


# Interim results – Total fat extraction

- rate of recovery of the microwave process:  
> 90 weight %
- no correlation between the total amount of fat of a sample and the rate of recovery

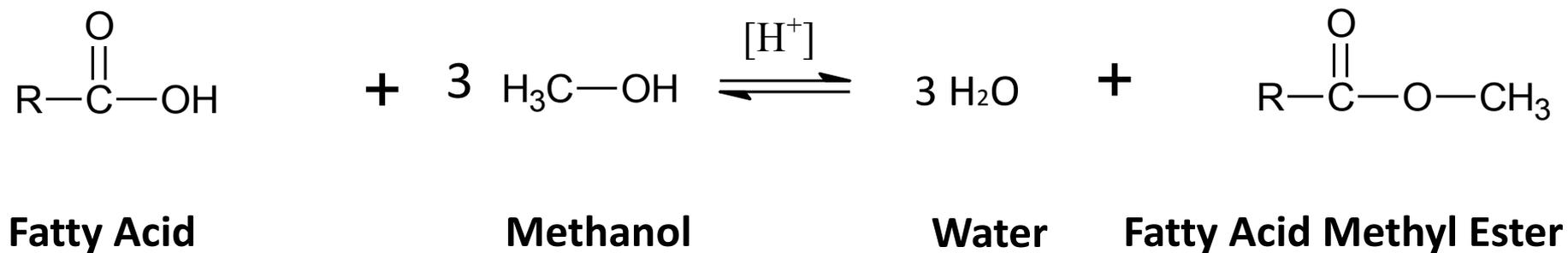
# Alkaline derivatization

- transmethylation of bound fatty acids



# Acidic derivatization

- methylation of free fatty acids

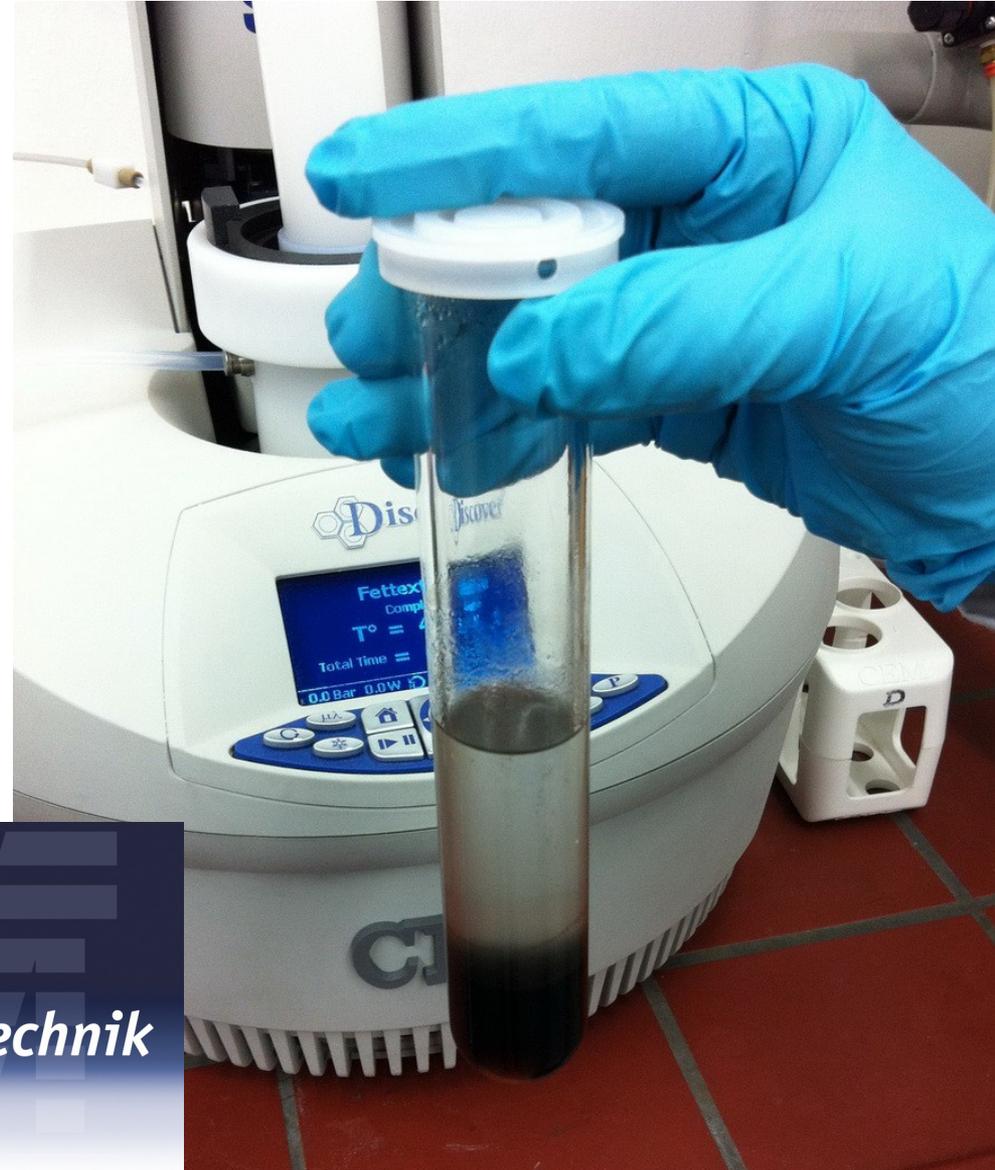


# Fat Analysis realised with:

# CEM



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# CEM

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## Derivatization According to ISO 12966-2:2011

### Alkaline Derivatizaion

-  weighed sample: up to 50g
-  MeOH + NaOH (0,2 mol/L)
-  boiled 5-20 min unter reflux
-  open vessel



### Acidic Derivatization

-  MeOH + H<sub>2</sub>SO<sub>4</sub> (1,0 mol/L)
-  boiled 5 min under reflux
-  open vessel



### Extraction of FAMES

-  4 ml of a saturated NaCl solution
-  5 ml n-hexane

## Microwave-Assisted Derivatization

### Alkaline Derivatization

-  weighed sample: **0,10-0,15 g**
-  MeOH + KOH (0,4 mol/L)
-  boiled 10 min at 90°C
-  **closed** vessel



### Acidic Derivatization

-  MeOH + HCl (1,0 mol/L)
-  boiled 6 min at 120°C
-  **closed** vessel

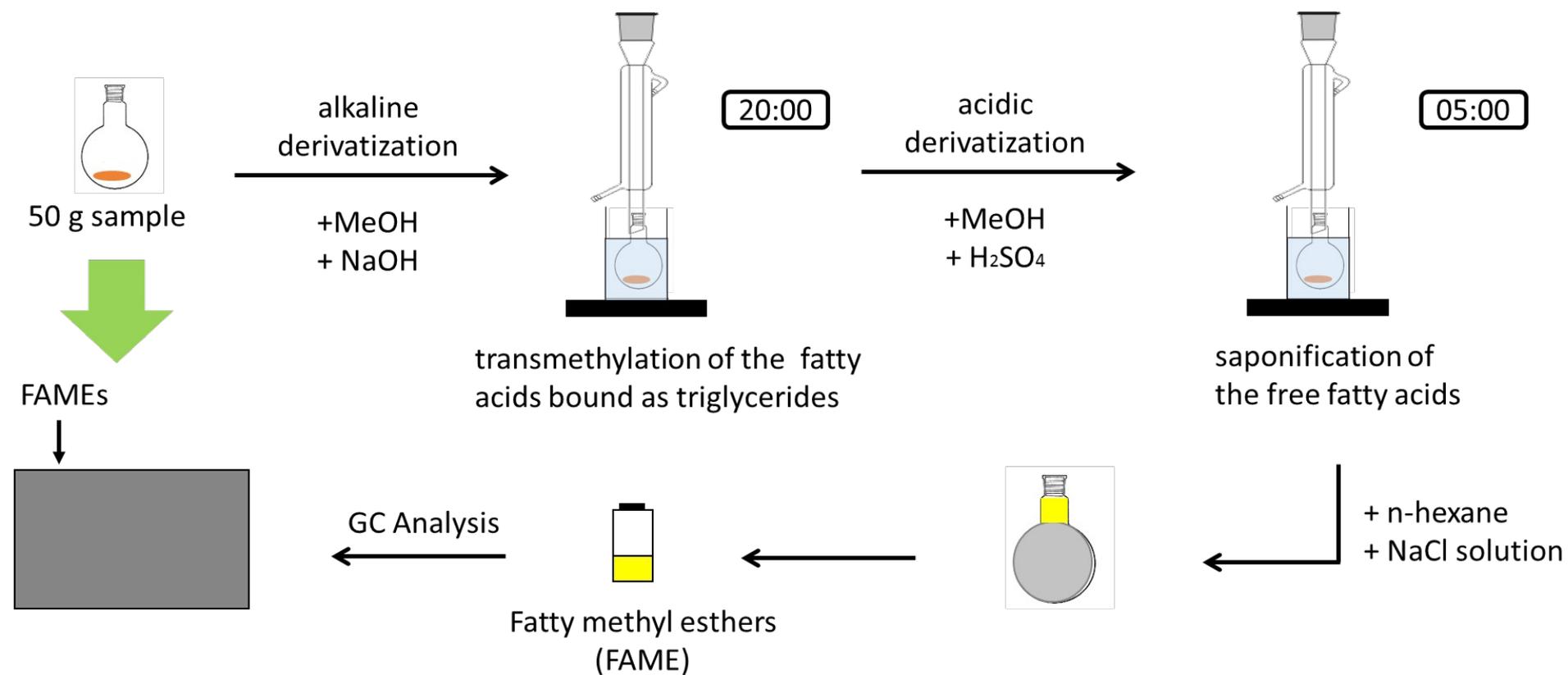


### Extraction of FAMES

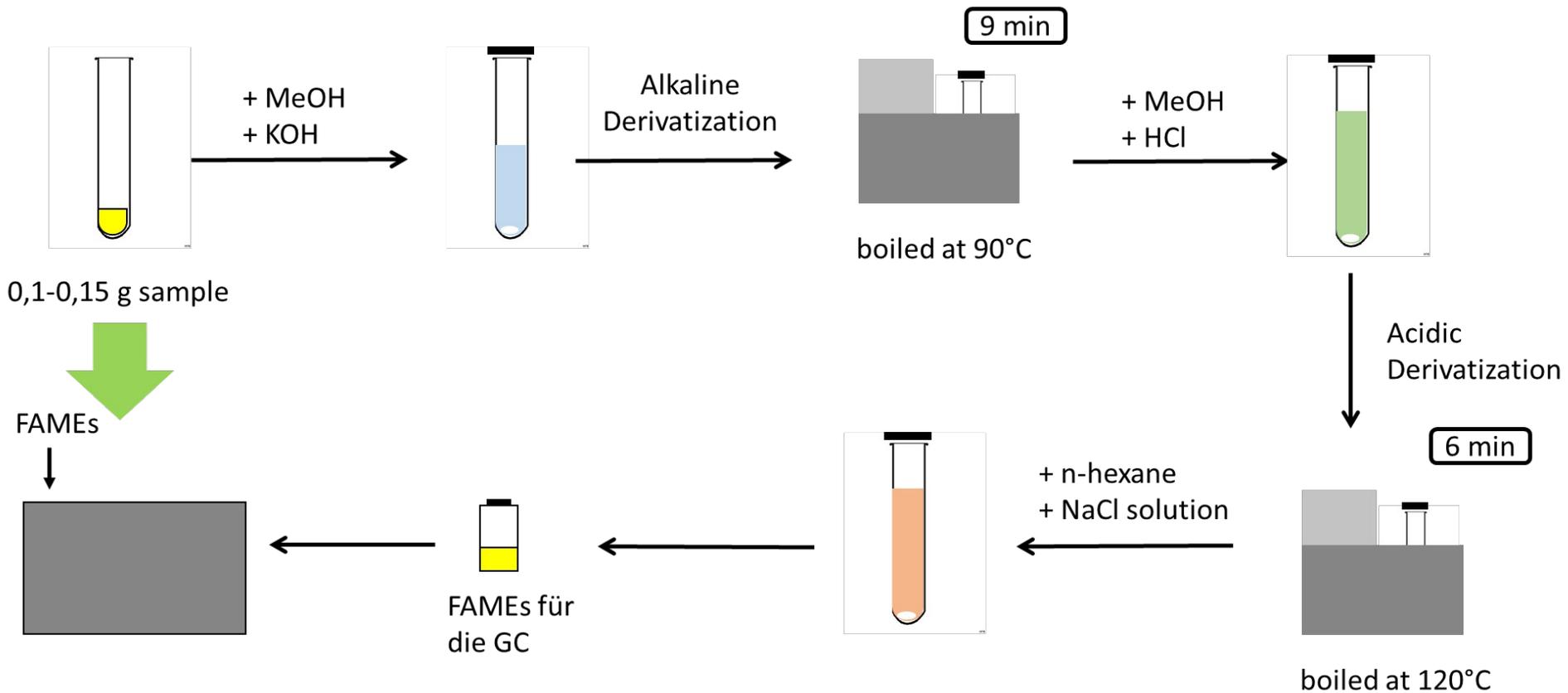
-  10 ml of a saturated NaCl solution
-  5 ml n-hexane

# Conventional Derivatization

[ISO 12966-2:2011]



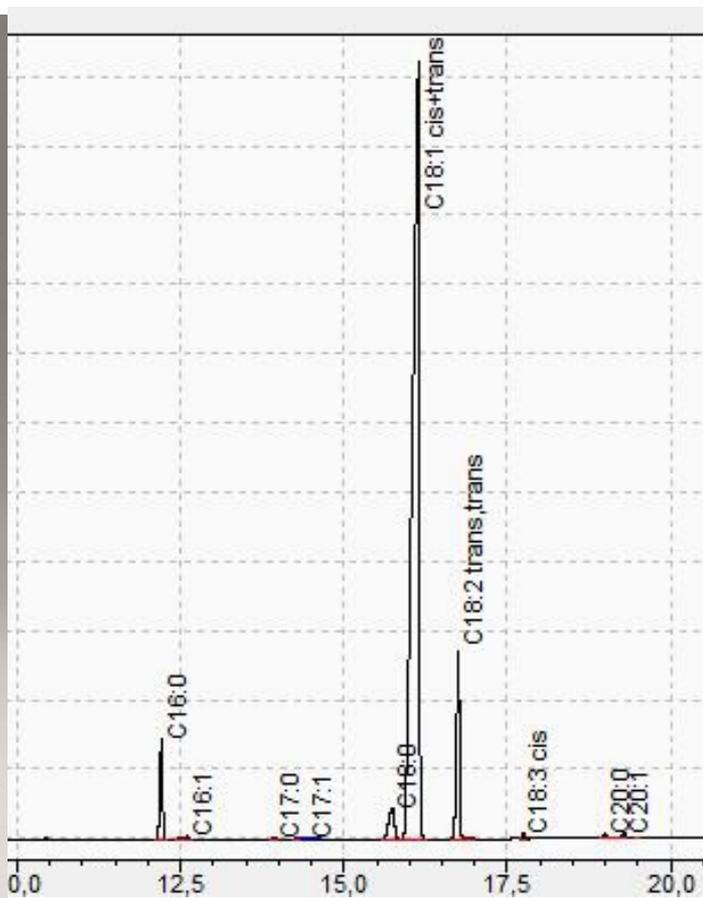
# Microwave-Assisted Derivatization



# Fat analysis realised with:

## GC 2010 plus A1

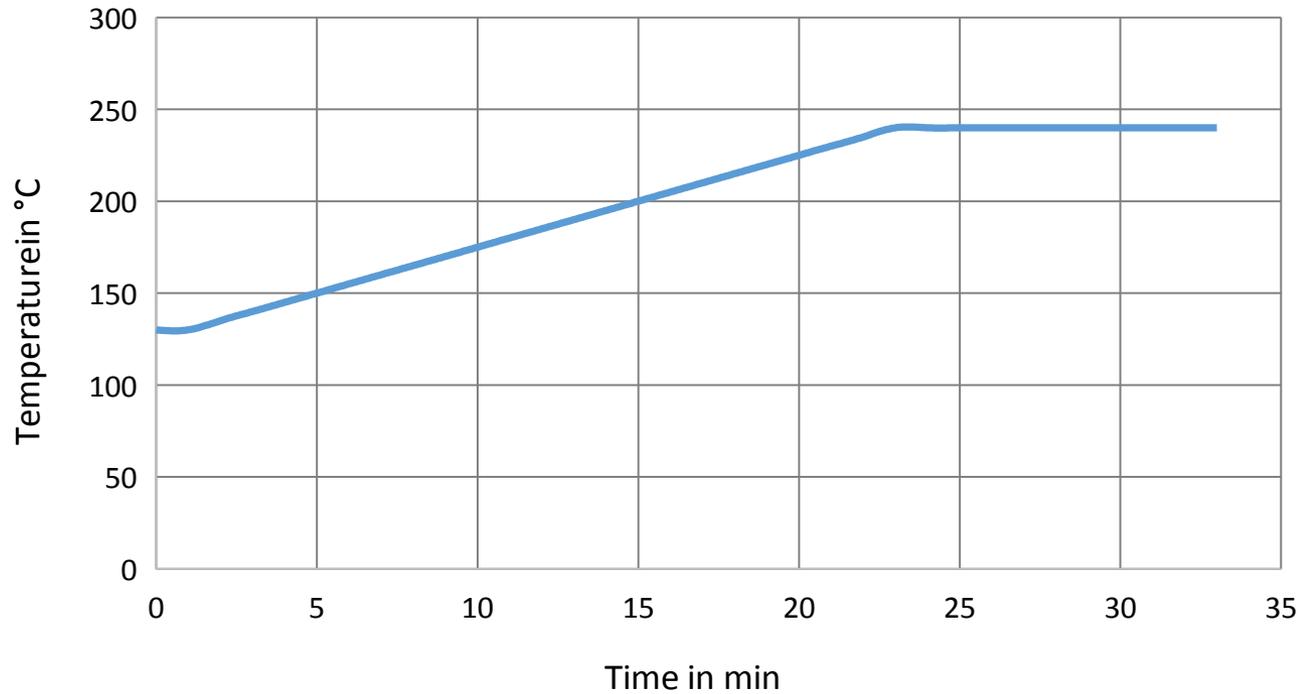
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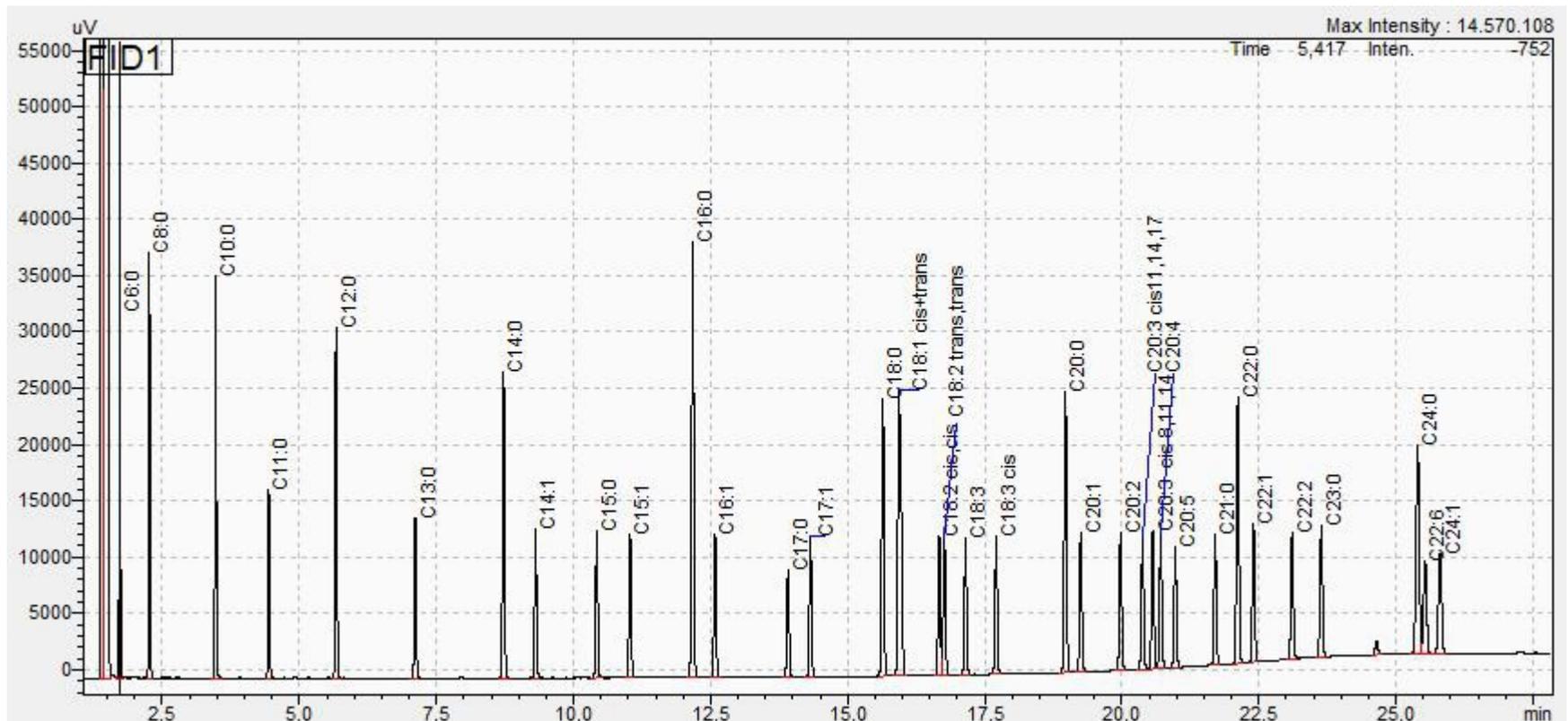
# GC method based on ISO 12966-4

Parameter	Settings
Injector	SPL (Split)
Injection Volume	1 $\mu$ L
Injector Temperature	250 °C
Split-Ration	1:100
Column Type	FAME WAX
Column Length	30 m
Inner Diameter	0,25 mm
Film Thinkness	0,25 $\mu$ m
Detector	FID
Detector Temperature	250 °C
Mobile Phase	Helium
Carrier Gas Gpeed	35 cm/second

# GC-Analysis: Temperature Programm



# Chromatogram of 37 component FAME Mix by Supelco



# FAME Standard (Part 1)

ID#	Name	Ret. Time	Conc.	Unit	Area	Height
1	C6:0	1,727	419,1	µg/mL	38495	24238
2	C8:0	2,268	420,7	µg/mL	43787	28045
3	C10:0	3,482	413,7	µg/mL	47021	26696
4	C11:0	4,454	209,0	µg/mL	23961	12610
5	C12:0	5,684	426,5	µg/mL	50317	23717
6	C13:0	7,133	208,9	µg/mL	25230	10935
7	C14:0	8,744	418,5	µg/mL	52190	21190
8	C14:1	9,331	209,8	µg/mL	25504	10137
9	C15:0	10,446	208,3	µg/mL	26382	10062
10	C15:1	11,055	211,8	µg/mL	26170	9823
11	C16:0	12,198	638,6	µg/mL	81506	29877
12	C16:1	12,606	205,0	µg/mL	26826	9742
13	C17:0	13,937	166,7	µg/mL	20804	7380
14	C17:1	14,347	208,3	µg/mL	27282	9811
15	C18:0	15,667	418,2	µg/mL	55843	19288

**Unsaturated fatty acid methylester**

**Saturated fatty acid methylester**

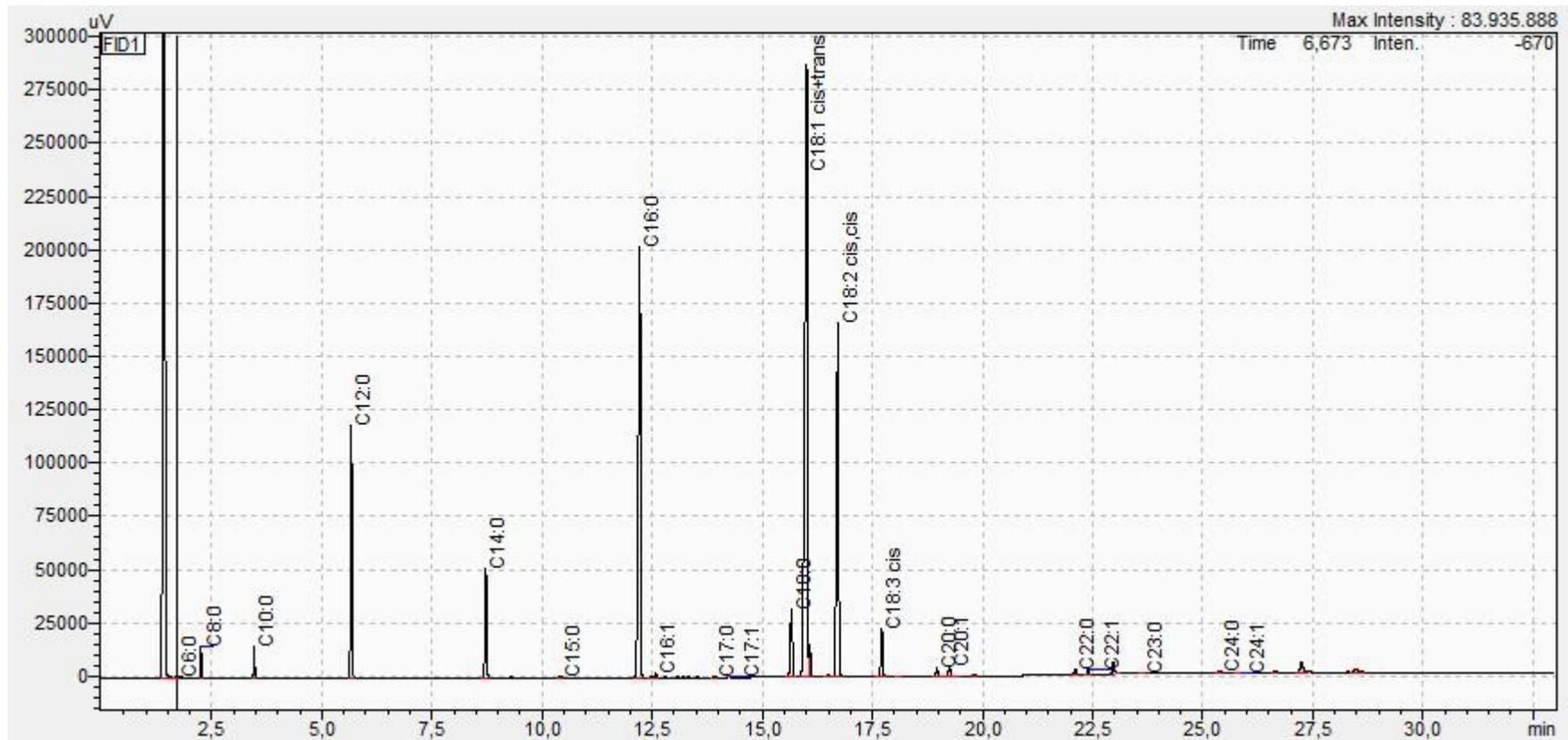
# FAME Standard (Part 2)

ID#	Name	Ret. Time	Conc.	Unit	Area	Height
16	C18:1 cis+trans	15,963	630,3	µg/mL	83560	20031
17	C18:2 cis,cis	16,697	210,4	µg/mL	27234	9543
18	C18:2 trans,trans	16,79	203,8	µg/mL	26893	9384
19	C18:3	17,177	208,7	µg/mL	27043	9413
20	C18:3 cis	17,735	206,0	µg/mL	27458	9487
21	C20:0	18,997	421,2	µg/mL	57036	19177
22	C20:1	19,277	206,2	µg/mL	28081	9415
23	C20:2	20,003	209,0	µg/mL	27696	9374
24	C20:3 cis11,14,17	20,404	213,2	µg/mL	27280	9198
25	C20:3 cis 8,11,14	20,588	191,8	µg/mL	29012	9697
26	C20:4	20,736	215,6	µg/mL	28259	9357
27	C20:5	21	199,5	µg/mL	24815	8248
28	C21:0	210,7	210,7	µg/mL	26446	8812
29	C22:0	22,138	421,5	µg/mL	57781	19129
30	C22:1	22,426	210,1	µg/mL	28797	9509
31	C22:2	23,131	193,4	µg/mL	26128	8386
32	C23:0	23,662	210,9	µg/mL	29063	8839
33	C24:0	25,427	438,8	µg/mL	59198	14947
34	C22:6	25,565	203,5	µg/mL	26263	6625
35	C24:1	25,833	209,9	µg/mL	29277	7015

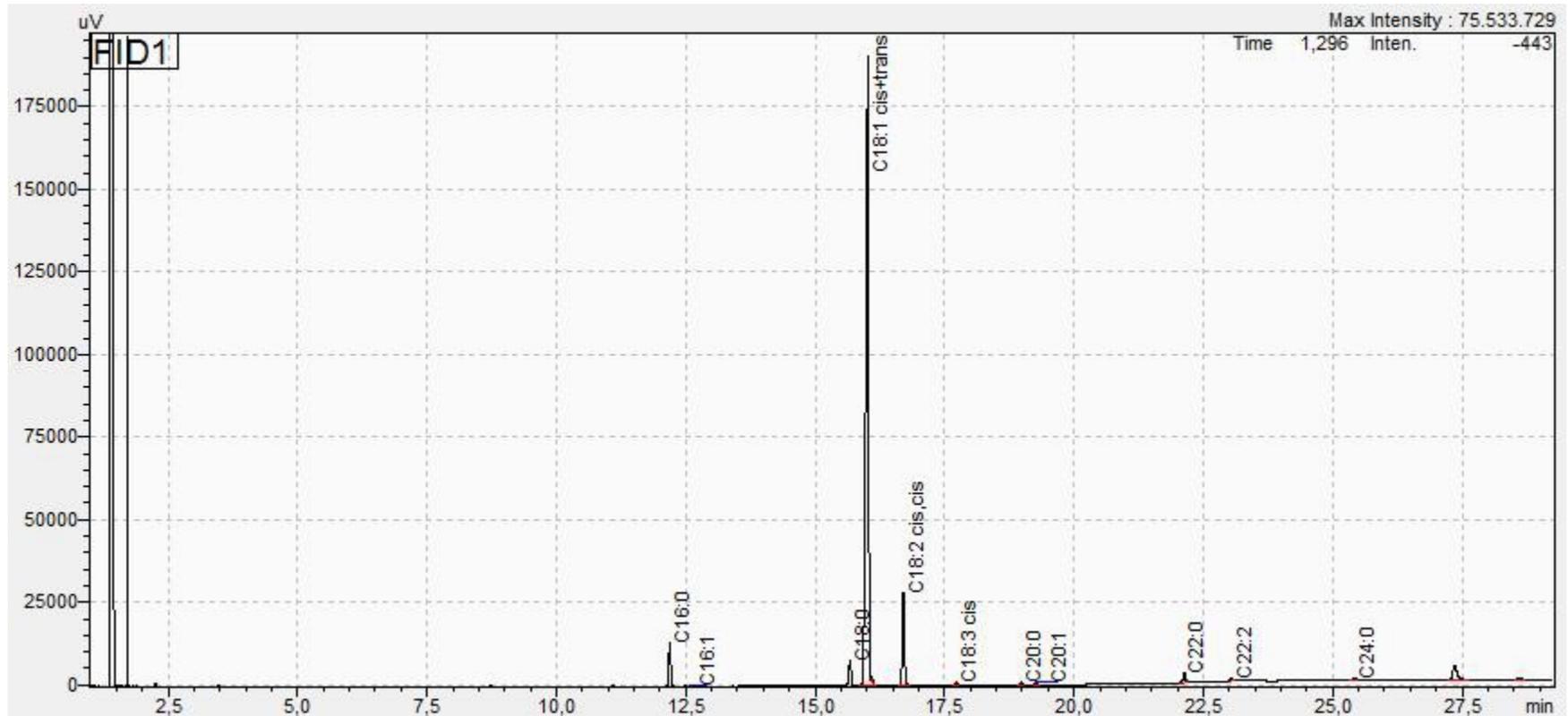
Unsaturated fatty acid methylester

Saturated fatty acid methylester

# Chromatogram of a Babymilk Powder sample (Microwave)

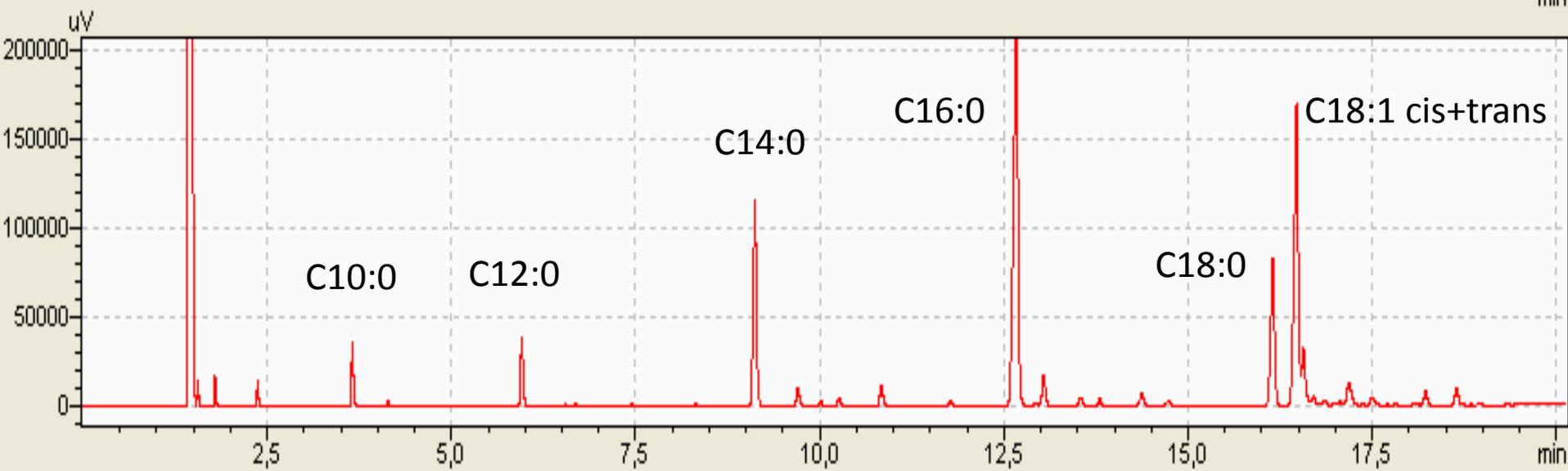
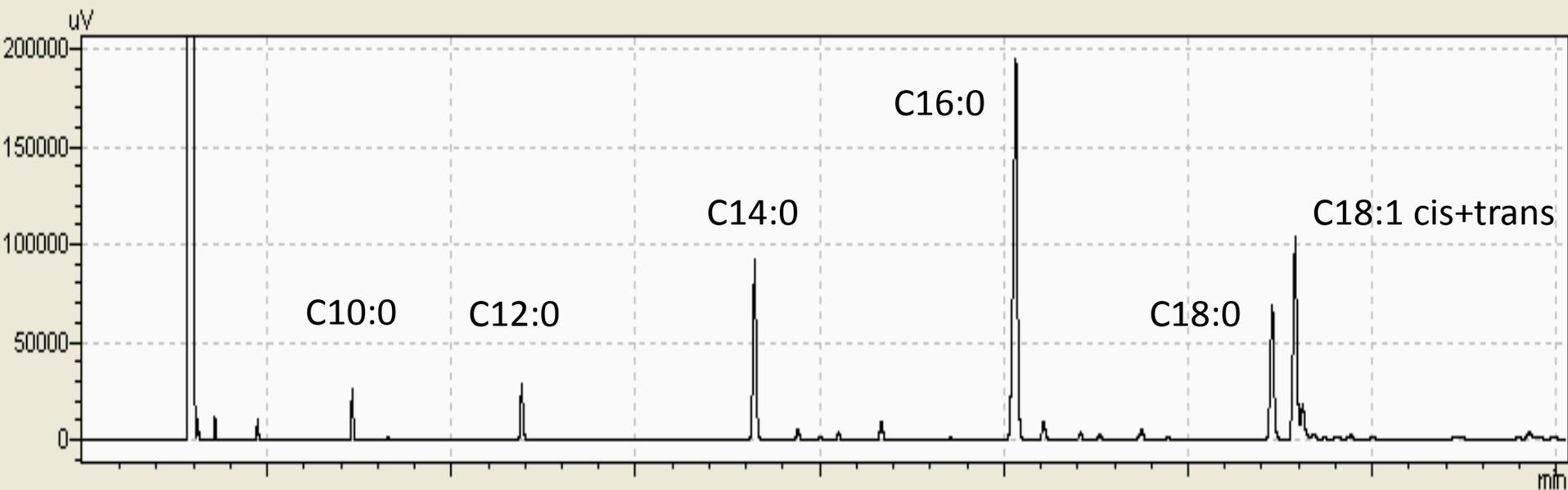


# Chromatogram of a Potatochips Sample (Microwave)

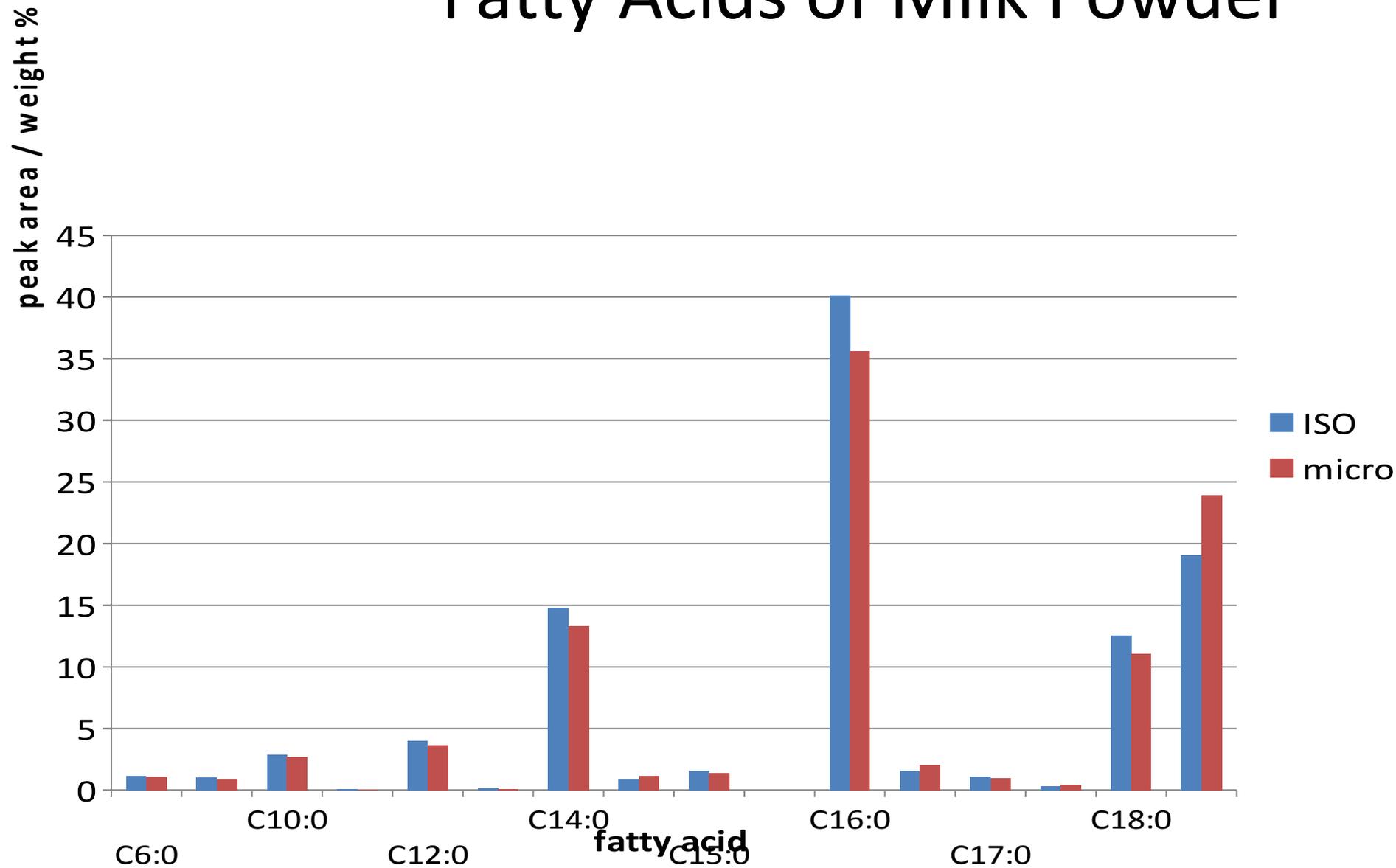


# ISO vs. Microwave:

## Milk Powder

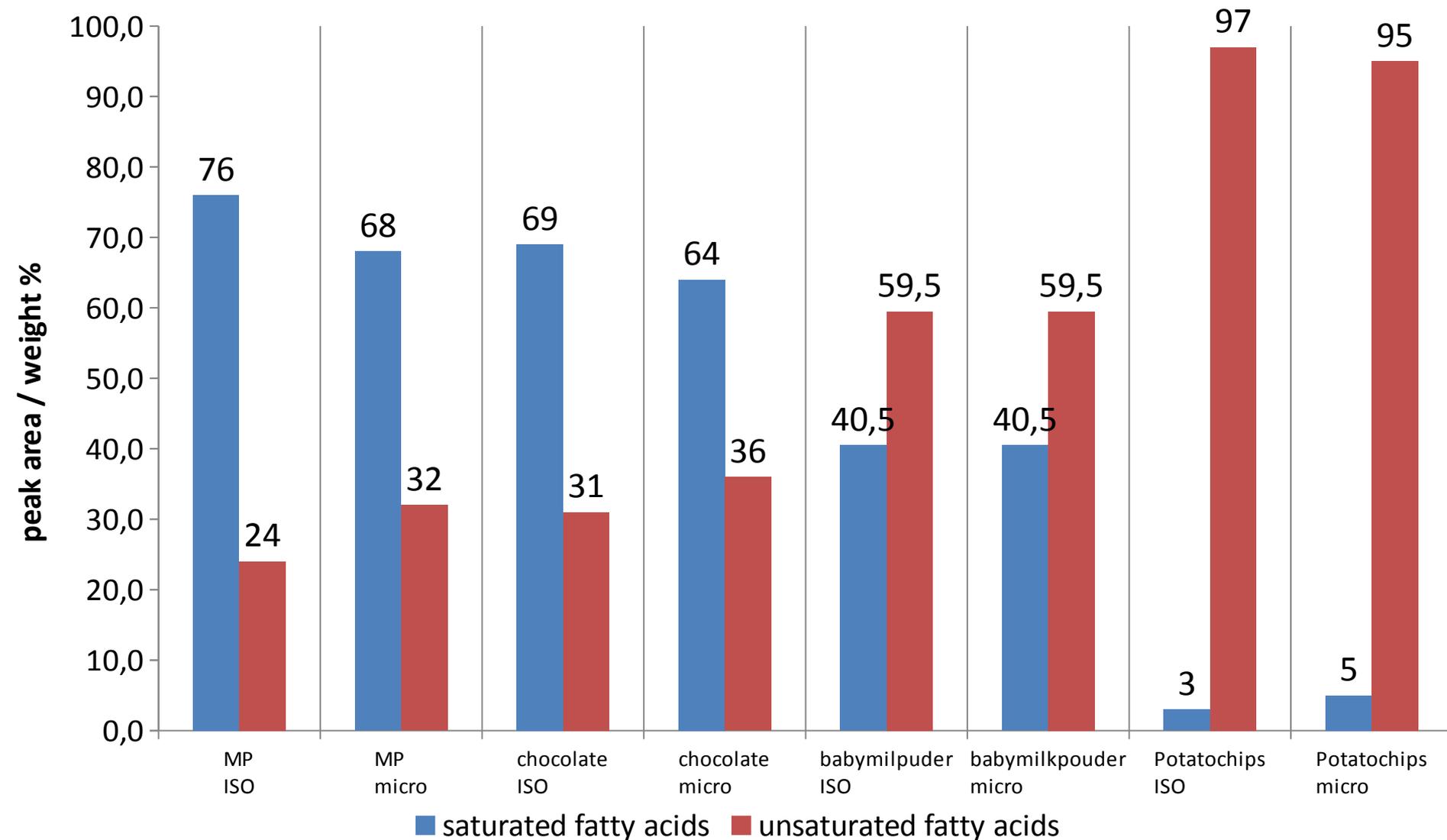


# Sum of Peak Area (Weight %) Fatty Acids of Milk Powder



# Sum of Peak Area (Weight %)

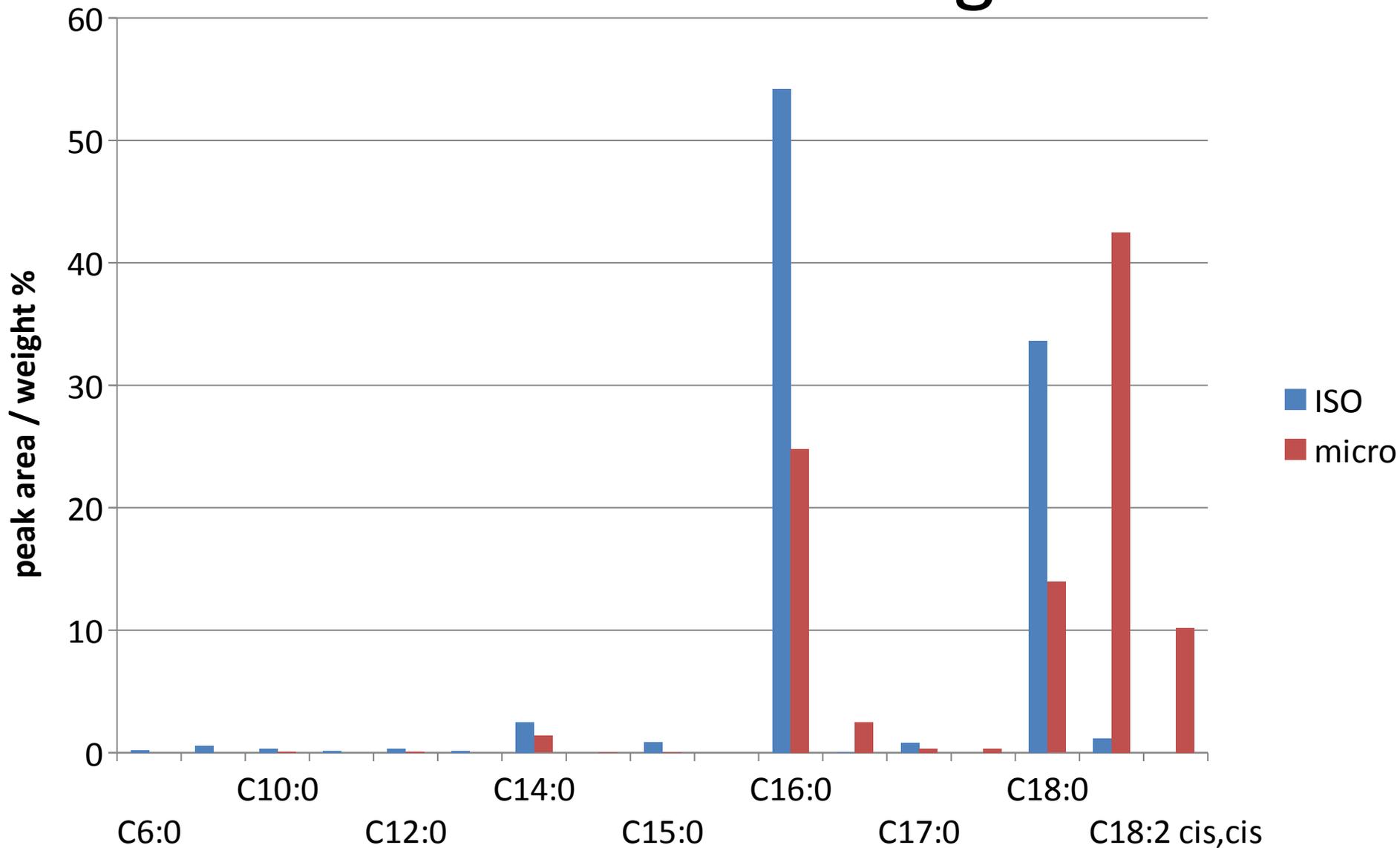
## ISO vs. Microwave



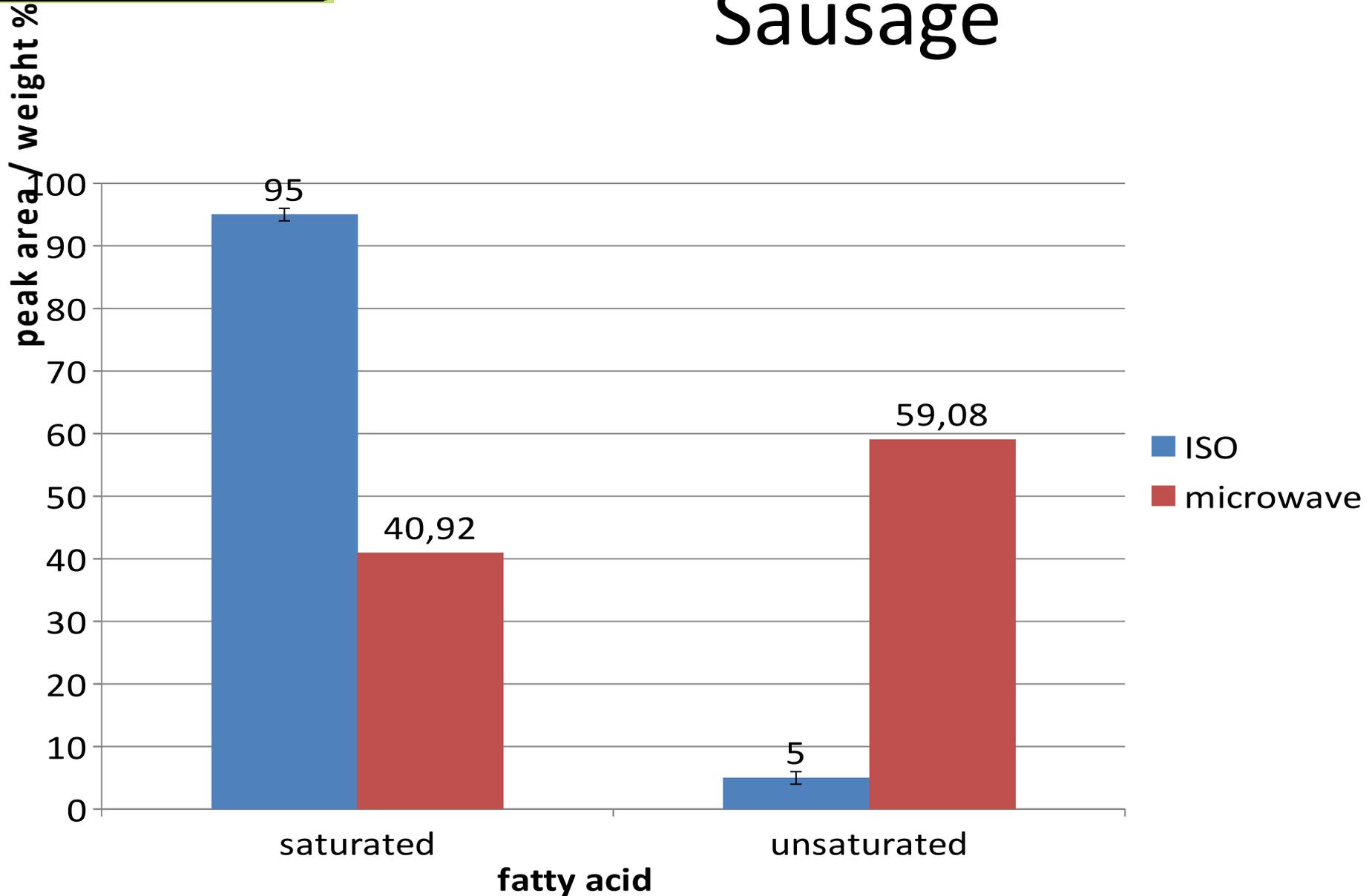
# Conclusion- Fatty Acids ISO vs. Microwave

- babymilk powder & potatochips:
  - no significant difference between ISO and microwave
- milk powder & chocolate:
  - higher results in unsaturated fatty acids by using microwave process

# ISO vs. Microwave: Sausage



# ISO vs. Microwave: Sausage



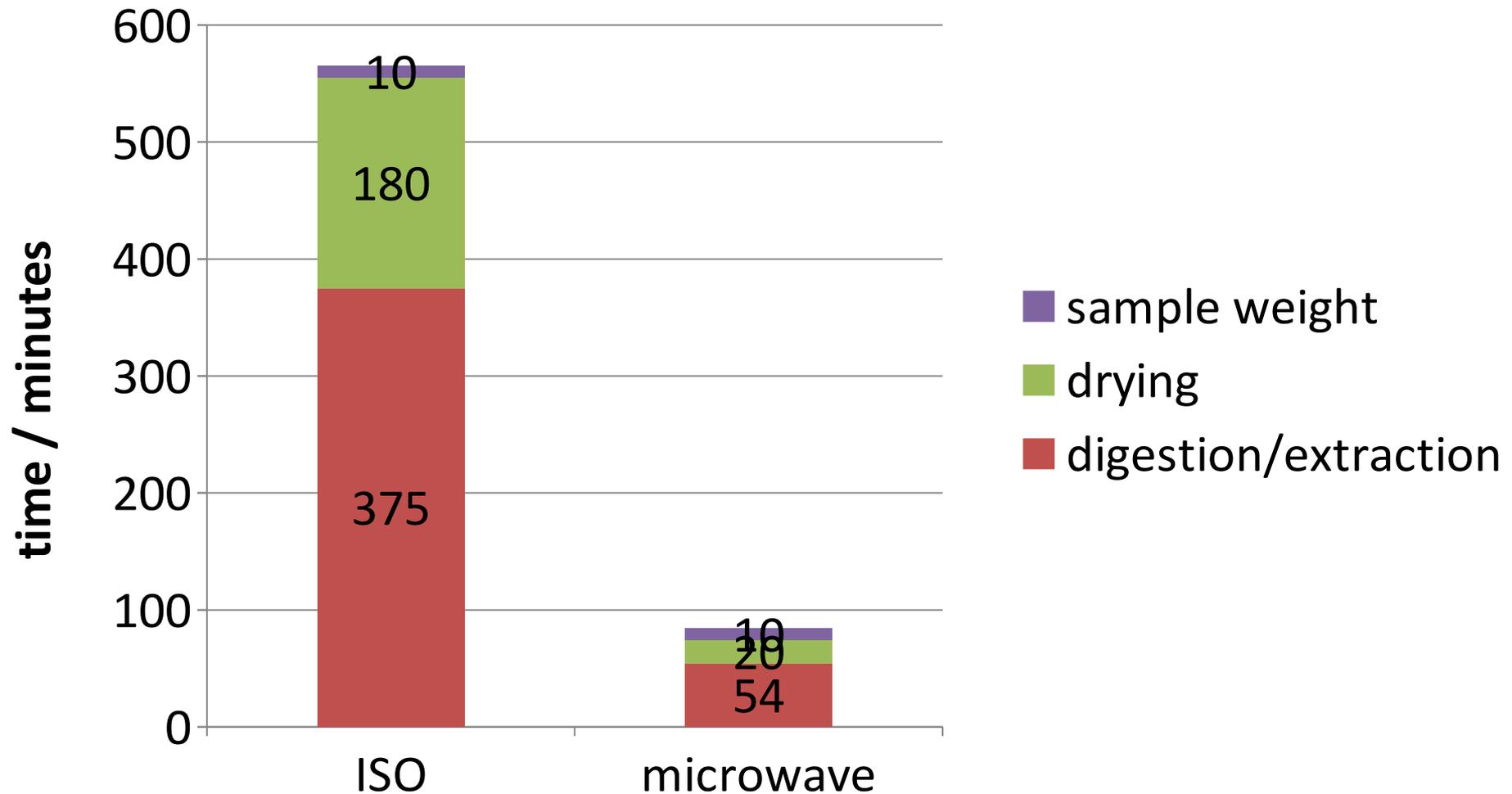
# ISO vs. Microwave - Sausage

- possible explanation for the differences of the unsaturated fatty acids between the ISO and microwave process
  - open ISO is susceptible for oxidative processes
  - auto oxidation (peroxidation), protonation unsaturated fatty acids
  - Possible products: aldehydes, ketones, acids, hydrocarbons

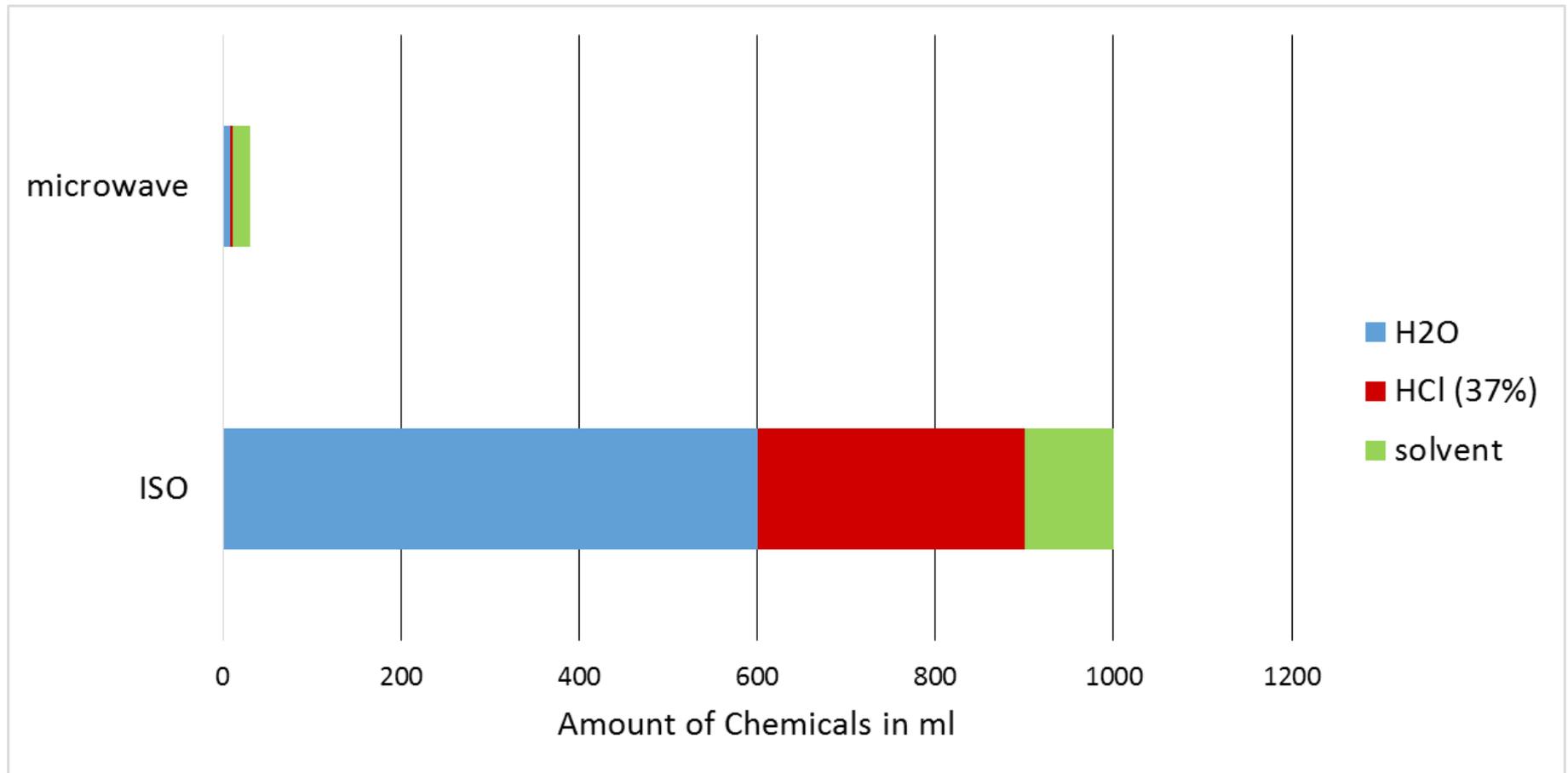
# Comparison Methods in detail

<b>digestion and extraction</b>		
	<b>ISO</b>	<b>microwave</b>
<b>system</b>	open	closed
<b>extraction time</b>	9,4 h	1,4 h
<b>Chemical use</b>	600 ml H <sub>2</sub> O 100 ml HCl (37%) 300 ml solvent	7,5 ml H <sub>2</sub> O 3,5 ml HCl (37%) 20 ml solvent
<b>food sample</b>	5-20 g	0,5-1,0 g

# Total Fat Extraction – Time Comparison



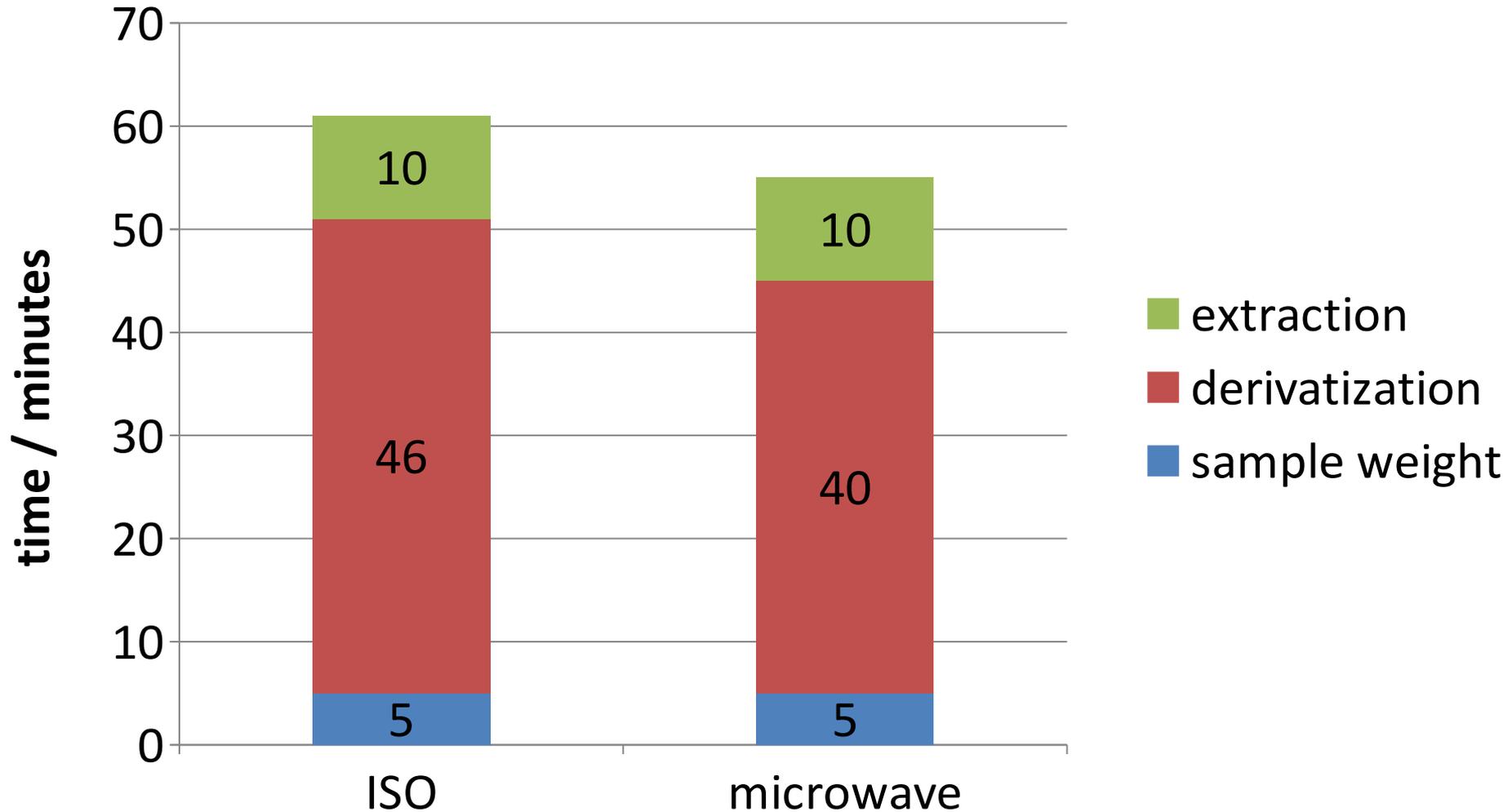
# Use of chemicals in ISO and Microwave-Assisted Digestion and Extraktion



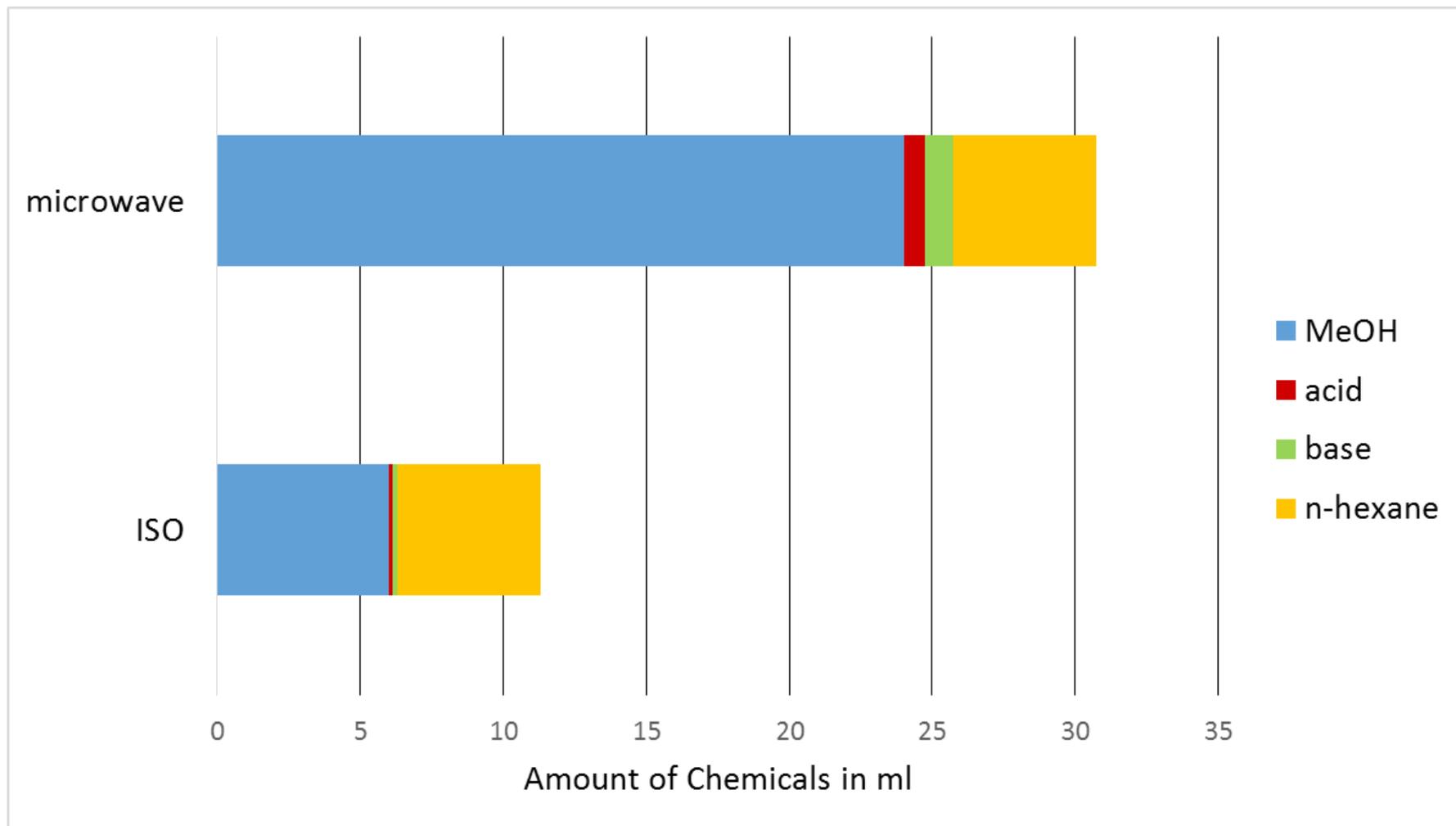
# Comparison Methods in detail

	derivatization	
	ISO	microwave
<b>system</b>	open	closed
<b>extraction time</b>	61 min	55 min
<b>Chemical use</b>	6 ml MeOH 0,12 ml H <sub>2</sub> SO <sub>4</sub> (96%) 0,16 g NaOH 5 ml n-hexane	24 ml MeOH 0,75 ml HCl (37%) 1,0 ml KOH (21%) 5 ml n-hexane
<b>sample</b>	0,2 g fat	0,10-0,15 g fat

# Derivatisation - Time Comparison



# Use of Chemicals in ISO and Microwave-Assisted Derivatization



# Advantages

## NEW Microwave process

- Lower time expenses → higher sample throughput within a day
- Lower chemical use (in total)
- Closed system prevents losses volatile FAMES (<C12)
- Reduce negative impacts on sensitive unsaturated fatty acids (oxidation processes)
- **Inhomogeneous samples can cause significant deviations → sample homogeneity important**

**This work was  
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**Hochschule  
Niederrhein**

*Niederrhein University  
of Applied Sciences*



**SHIMADZU**

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**Thank You  
for Your attention !**

