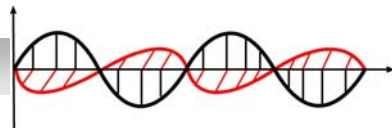




Microwave Assisted Organic Chemistry (MAOS) in Open Vessels

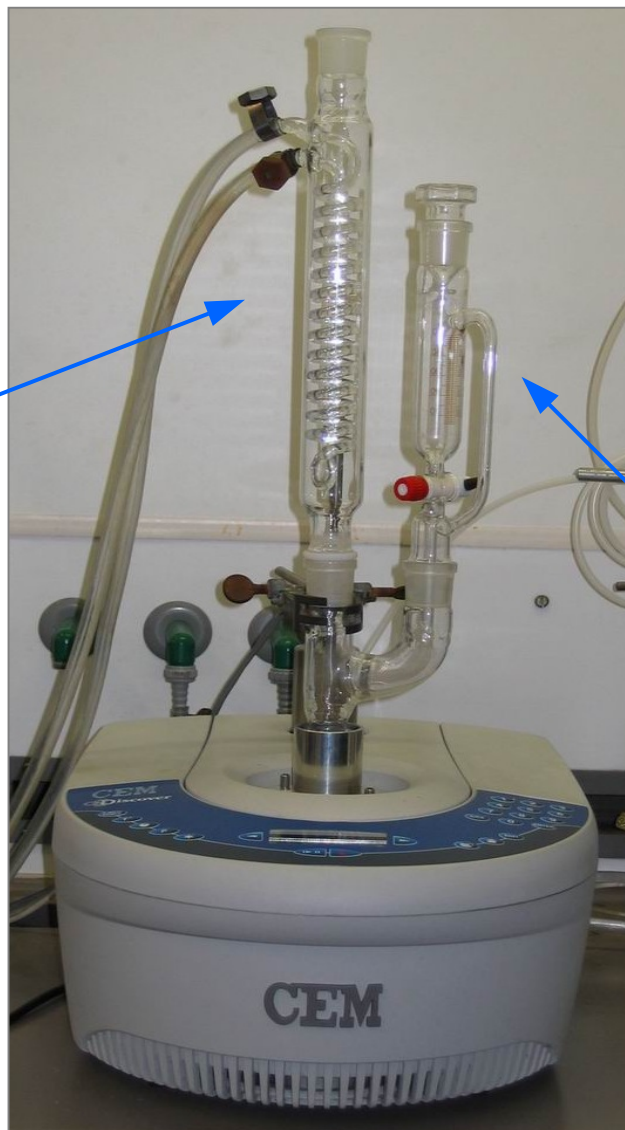


Open Vessels... Why?

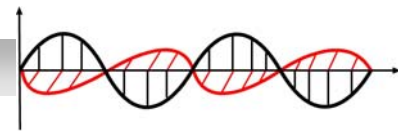
- **Possibility to use the same experimental setup normally used in traditional organic syntheses**



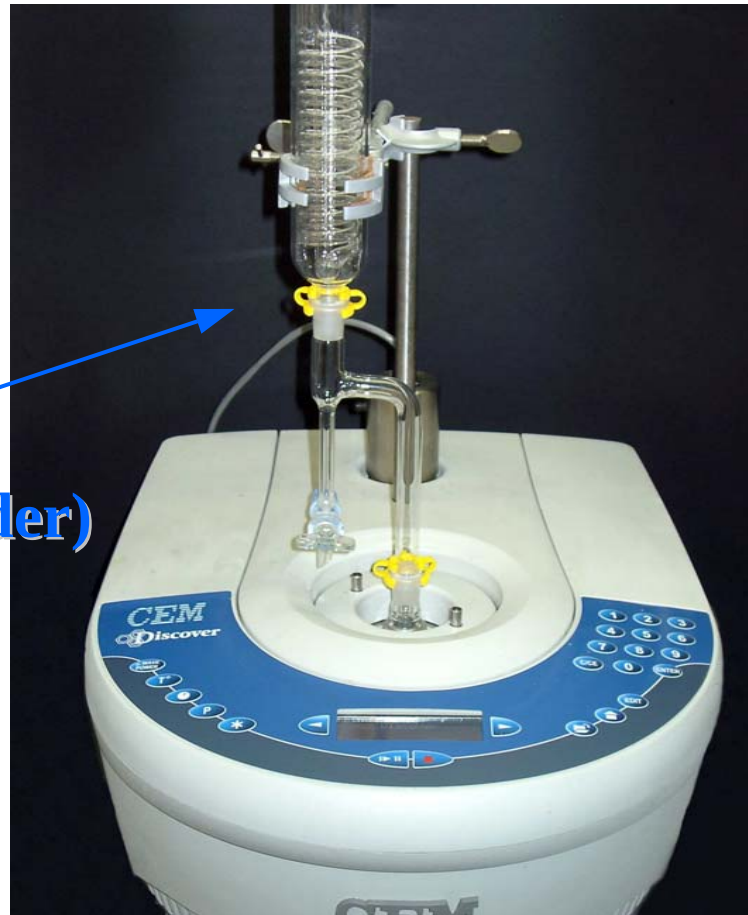
Condenser



Dropping funnel



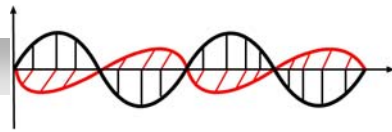
**Dean-Stark
(Wasserabscheider)**





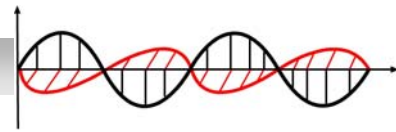
Open Vessels... Why?

- **More accurate temperature control**
 - **Temperature limited to the boiling point of the solvent**
 - **Conditions easily reproducible in normal conditions (oil bath)**



Open Vessels... Why?

- **Higher operative safety**
 - **No danger of explosions due to increasing pressure**



Open Vessels... Why?

- **Extreme Use Easiness**



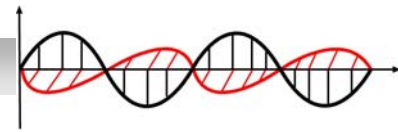


Choice of solvent

- **Function of Loss Factor ($\tan\delta$)**

$\tan\delta > 0.5$: High MW absorbers

 tanδ	Solvent	
	ethylene glycol	Homogeneous heating
	ethanol	Transfer of energy: MW → solvent solvent → molecular species
	DMSO	
	2-propanol	
	formic acid	
	methanol	
	nitrobenzene	
	1-butanol	
Low enhancement in reaction rate		



Choice of solvent

- **Function of Loss Factor ($\tan\delta$)**

$0.1 < \tan\delta < 0.5$: Medium MW absorber

$\tan\delta$



Solvent

2-butanol

1,2-dichlorobenzene

NMP

acetic acid

DMF

1,2-dichloroethane

water

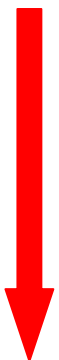
chlorobenzene



Choice of solvent

- **Function of Loss Factor ($\tan\delta$)**

$\tan\delta < 0.1$: Low MW absorbers

$\tan\delta$ 	Solvent	
	chloroform	Almost transparent to MW
	acetonitrile	Act as heat sink
	ethyl acetate	
	acetone	Direct coupling: MW $\rightarrow$ molecular species
	tetrahydrofuran	
	dichloromethane	
	toluene	
	hexane	

High enhancement in reaction rate



Choice of Microwave

Mono-Mode Reactor

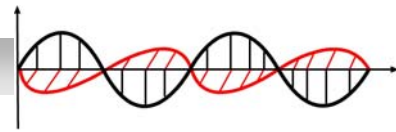


- High Field Homogeneity
- No Hot Spots
- Easy to control

Multi-Mode Reactor



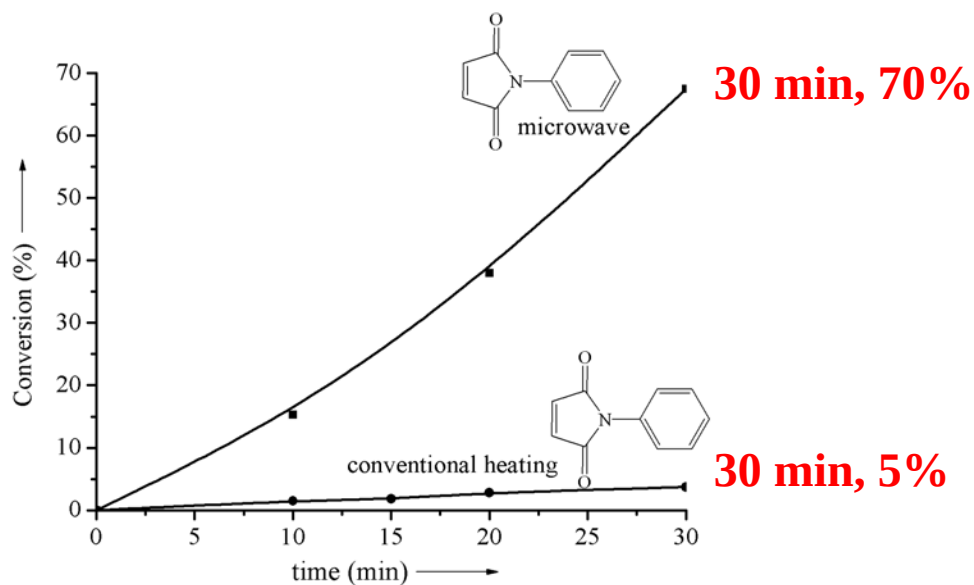
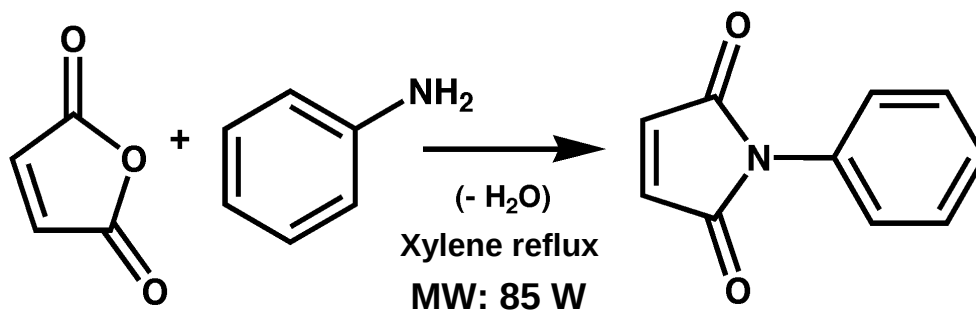
- Low Field Homogeneity
- Hot Spots
- Low Reproducibility



Synthetic Applications

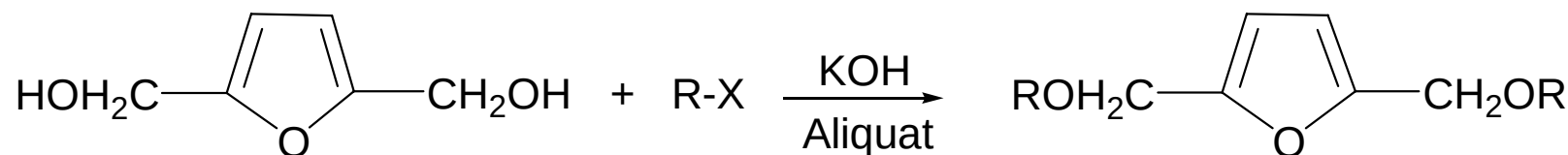


Imide Synthesis





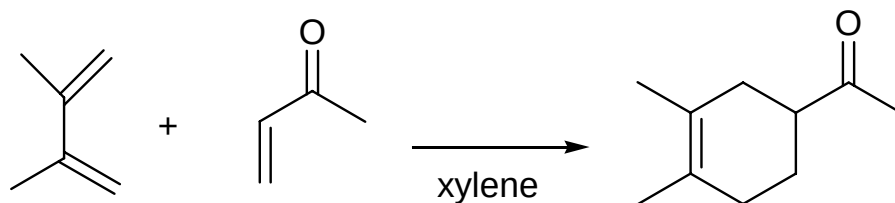
Ether Synthesis



MW (30 W, 180°C, 5 min): 93%
 Oil Bath (180°C, 5 min): 41%



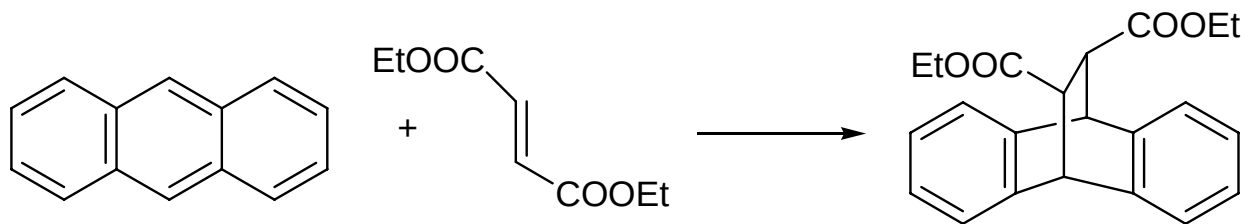
Diels-Alder Reaction



MW (95°C, 7h): 92%

Oil Bath (95°C, 7h): 47%

Berlan, P. Giboreau, S. Lefevre, C. Marchand, *Tetrahedron Lett.* **1991**, 32, 2363-2366.



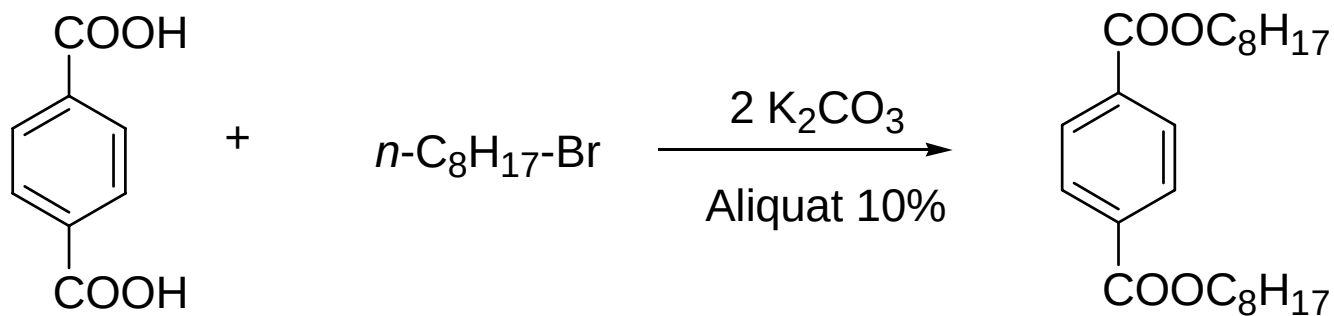
MW (120 W, 1 min, grafite): 92%

Oil Bath (reflux, 60h) 90-96%

B.Garrigues, C. Laporte, R. Laurent, A. Laporterie, J. Dubac, *Liebigs Ann.* **1996**, 739-741.



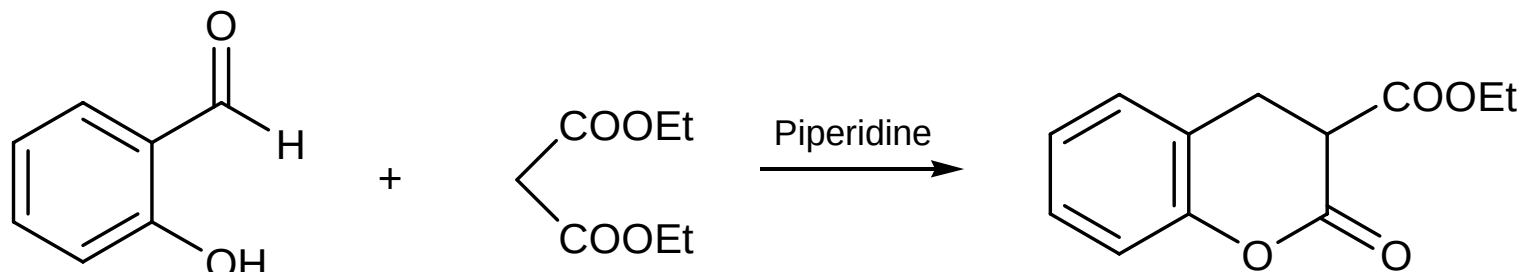
Esterification



MW (600 W, 227°C, 7 min): 87%
 Oil Bath (227°C, 7 min): 20%

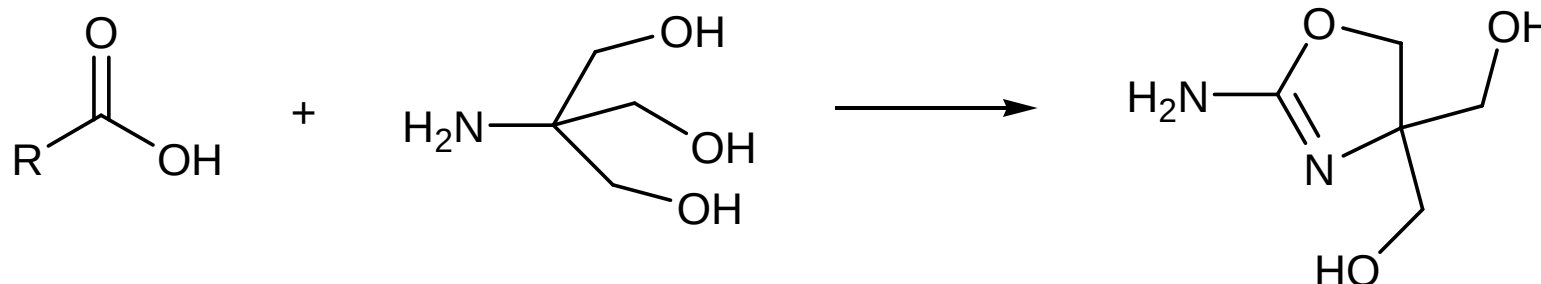


Heterocycle Formation



R. N. Gedye, J. B. Wei, Can. J. Chem. **1998**, 76, 525-532

MW (180 W, **3 min**, reflux): 82%
Oil Bath (**20 min**, reflux): 73%

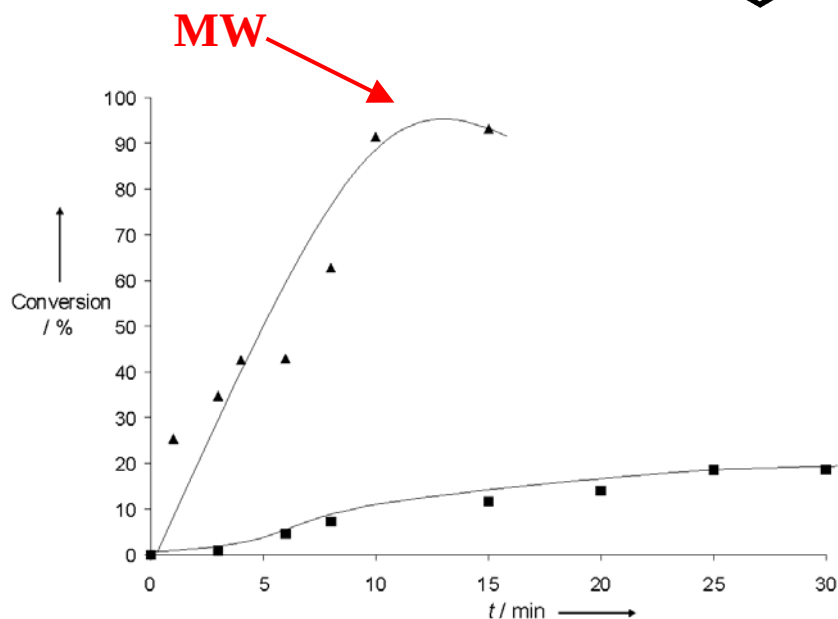
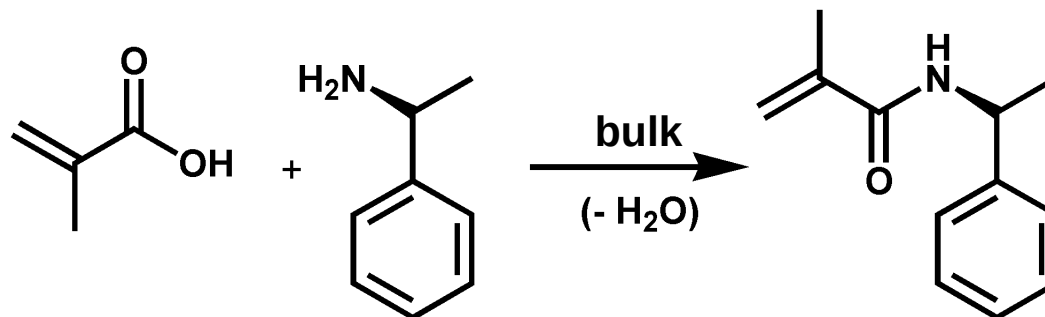


MW (200°C, 10 min): **80-95%**
Oil Bath (200°C, 10 min): **<5%**

L. Perreux, A. Loupy, Tetrahedron **2001**, 57, 9199-9223



Amide Synthesis

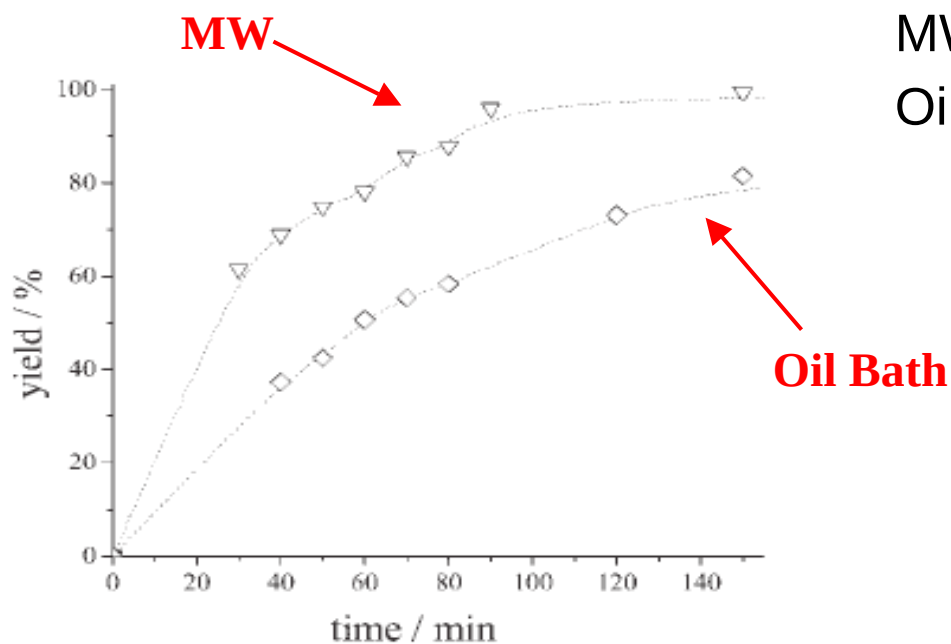
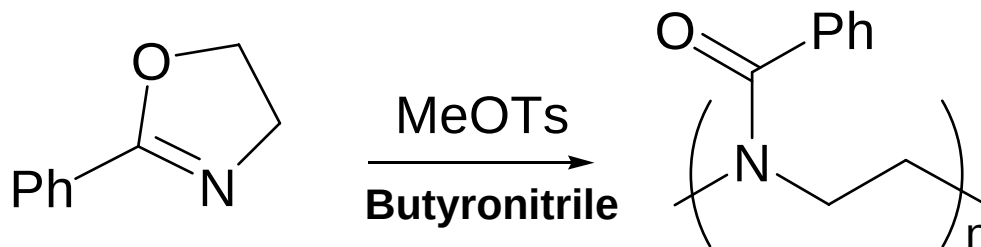


MW (140 W, 15 min, 180°C): 93%
DSC (200°C, 15 min): 13%

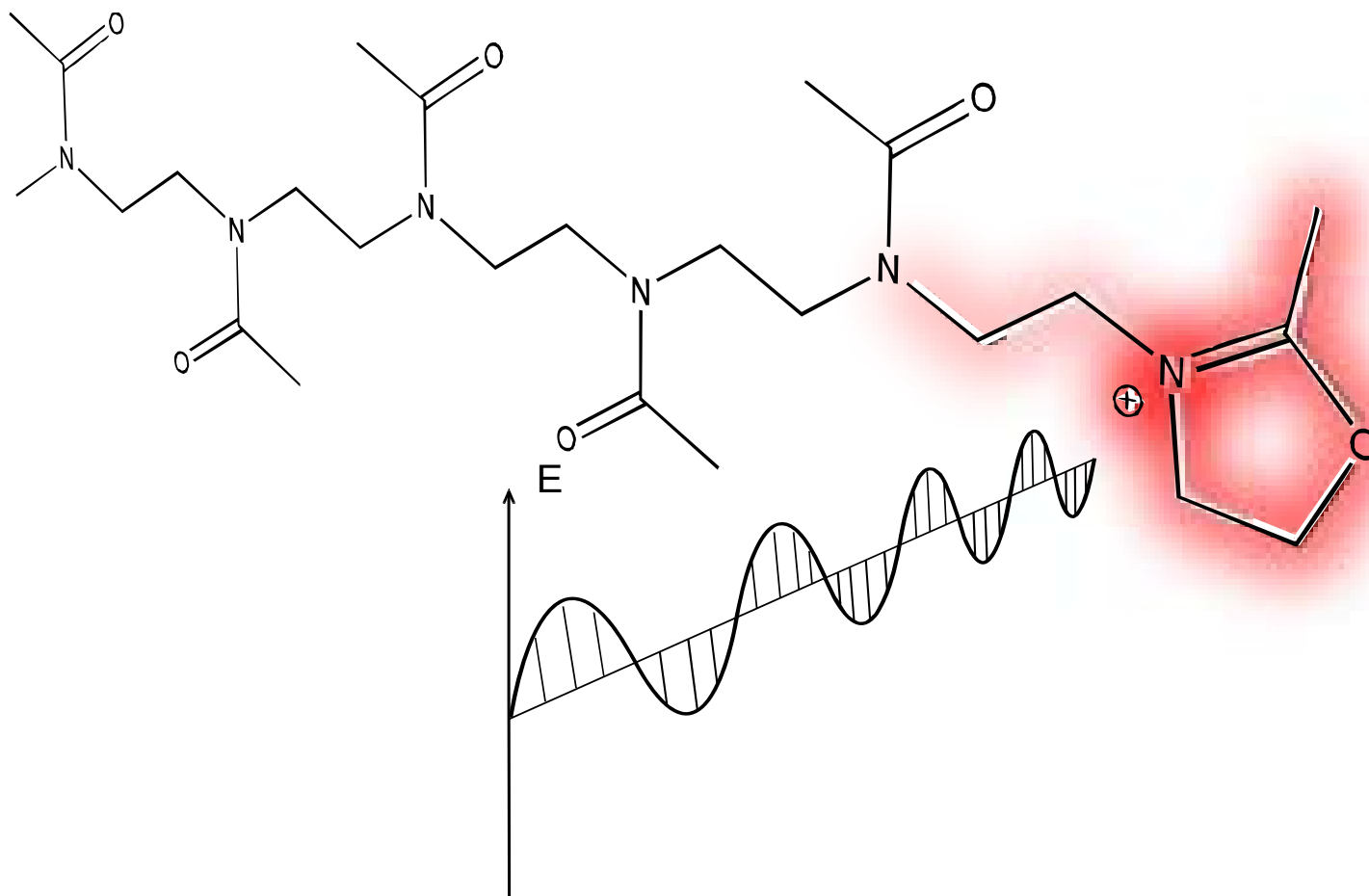
Oil Bath



Cationic Ring Opening Polymerization



MW (90 W, 125°C, 60 min): 80%
Oil Bath (125°C, 60 min): 52%





Conclusions

- Microwave Assisted Organic Reactions performed in open vessels offer many advantages in terms of reaction time and improved yield compared with both reactions in close systems and normal conditions
- Right choice of solvent and technical devices are decisive for maximize these advantages